

On promotion



BINITO 20



The door is painted with the highest quality acrylic UV varnish, which protects the leaf surface for a long time.

^{*} Note: selected configurations of BINITO 20 model are available as stock

orders, rebated in white matt.
** Promotion of BINITO collection with WEGA handle with backplate while stocks last.

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VETRO E - natural halifax oak

EGGER 3 mm laminates group 1









CLEAF 4 mm laminates group 2







Horizontal cross-section of VETRO E door leaf edge band ABS 1.0 mm * edge band ABS 1,0 mm edge band ABS 1.0 mm

50

both sides laminated, tempered, plain glass pane





- » door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- » reinforced MDF frame
- » core made of tubular chipboard
- » DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

NON-REBATED DOOR LEAF

- » edge without rebate in black colour
- » sockets for 2 Estetic 80 recessed hinges in steel, black or white color (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

DOOR FRAMES

» for door leaves from Vetro E collection in synchronous laminates, we recommend door frames finished in black matt colour

NOTE: There is no possibility to shorten door leaf.

VETRO E - widths "80" - "100" with ventilation undercut fulfill ventilation requirements.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut

NOTE: third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)







VETRO E gray halifax oak



VETRO E natural halifax oak



VETRO E Halifax Tabac Oak



VETRO E white elm



VETRO E natural elm



VETRO E dark elm



SIGMA 4 - White

Decor Laminated















- » stiles made of wood-based panels
- » 4mm flat HDF panel black lacquered high gloss

OPTIONS WITHOUT EXTRA CHARGE

» T2 ventilation sleeves

NON-REBATED OPENING DOOR LEAF

- » edge without rebate fig.1
- » sockets for two plate hinges (hinges constitute integral part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock
- » ash color non-rebated edge for white decor, non-rebated edge in the same color as door leaf color for other decors
- » alternatively, black non-rebated edge for all decors
- » hinges and locks colors: black, white, steel
- » door leaf in white decor or bleached craft oak is available with Finish foil door frame in the same decor as the door leaf, door leaf in other decors is available with black matt 2 decor door frame.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "90" and "100"
- » ventilation undercut
- » cover strip for non-rebated double leaf door
- » double leaf door

door leaf price x2

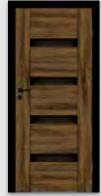
» NOTE: third plate hinge for non-rebated doors (extra charge is added to the price of the door frame)



plate hinge











SIGMA 2



SIGMA 3



SIGMA 4



ESTRA 8 - black matt 2













Decor 3D











*while stock last

STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » 16mm flat panels
- $^{\rm w}$ Estra 7-9 models have black glass pane frame and black muntin frame
- » Estra 10 model with a mirror

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- » double leaf door door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED HINGED DOOR LEAF (EXTRA CHARGE /NET)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

ESTRA 6

NOTE: It is required to use door frame equipped with 3 hinges together with rebated door leaf ESTRA.

* Note: Selected configurations of white matt rebated ESTRA 5 model are available in stock.

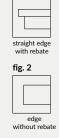
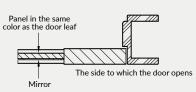
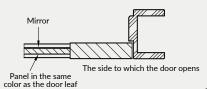


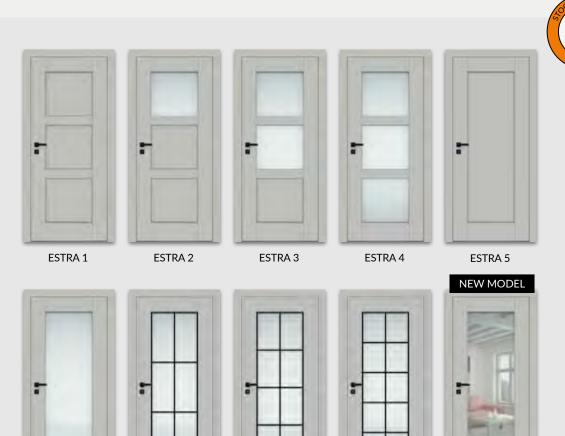
fig. 1

Estra 10 door in the "obverse" variant



Estra 10 door in the "reverse" variant





ESTRA 8

ESTRA 9

ESTRA 10 MIRROR

ESTRA 7





TORINO 1 - bleached craft oak













- » stiles made of wood-based panels
- $\!\!\!\!> 4$ mm MAT DRE glass pane or 4 mm HDF flat panel in black lacquered gloss
- » flat panel in the same color as the door leaf

OPTIONS WITHOUT EXTRA CHARGE

- » T2 ventilation sleeves REBATED DOOR LEAF
- » straight edge fig. 1
- » 3 silver screw-in hinges
- » simple key lock, bathroom lock, cylinder lock or economic lock
- » edge in the same color as the door leaf
- » door leaves in white and bleached craft oak decors are available with the door frames covered with Finish foil in the same decor as the door leaf in the R-FINISH price group



OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "90" and "100"
- » ventilation undercut
- » double leaf door

door leaf price x2



TORINO rebated door leaves must be used with 3 hinges door frames .



TORINO 1
(4 panels in the same color as the door leaf)



(2 panels in the same color as the door leaf 2 glass panes or panels lacquered black)



TORINO 3 (4 glass panes or panels lacquered black)



TORINO 4
(1 panel in the same color as the door leaf 3 glass panes or panels lacquered black)



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- door leaf price x2 » double leaf door » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use door frame equipped with 3 hingestogether with VERANO rebated door leaf model



straight edge





edge without rebate







VERANO 1



VERANO 2



VERANO 3



VERANO 4



VERANO 5

Decor DRE-Cell





white pine





siberian













gray oak

*** decor available only in horizontal wood grain

STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane $\,$
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- » double leaf door door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate ${\it fig.~2}$
- » socket for hook lock and/or for handles

NOTE: It is required to use door frames equipped with 3 hinges together with ENA rebated door leaf model .







edge without rebate







STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane $\,$
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » ventilation undercut
- » recuperative undercutting -15mm» cover strip for non-rebated double leaf door
- » double leaf door door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

straight edge with rebate fig. 2 edge without rebate

fig. 1

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use door frame equipped with 3 hinges together with TRIESTA rebated door leaf model. Left door unit is mirror reflection of the right door leaf unit.



TRIESTA 0



TRIESTA 1



TRIESTA 2



TRIESTA 3

Decor DRE-Cell





STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick (SOLTE 2 3)
- » flat panel insert (SOLTE 1 2)

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane $\,$
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- » double leaf door
 » NOTE: third Estetic 80 hinge for non-rebated doors (extra

» NOTE: third Estetic 80 hinge for non-rebated doors (extractional charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

fig. 2 edge without rebate

straight edge

fig. 1

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Rebated "40" side panels available.

NOTE: It is required to use door frame equipped with 3 hinges together with SOLTE rebated door leaf model.



SOLTE panel - 4 mm thick





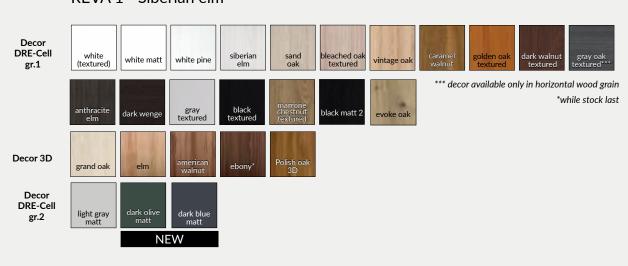


Decor DRE-Cell

Decor 3D



REVA 1 - Siberian elm







NEW

door leaf price x2

door leaf

STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat inserts (REVA 5-7)

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Rebated "40" side panels available.

NOTE: It is required to use door frame equipped with 3 hinges together with REVA rebated door leaf model.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- » black VSG 22.1 safe, complex glass pane

REVA 1

REVA 2 REVA 3.4

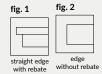
REVA 5

REVA 7

» double leaf door

» NOTE: third Estetic 80 hinge for non-rebated doors (extra

charge is added to the price of the door frame)



door leaf





Fosca 3 - dark walnut textured





STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat panel insert coated with silver laminate (FOSCA 1-3) or in door leaf colour (FOSCA 4-6)

OPTION WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane $\,$
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- » double leaf door
 » NOTE: third Estetic 80 hinge for non-rebated doors (extra

charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use door frame equipped with 3 hinges together with FOSCA rebated door leaf model.









FOSCA 1-3 (4mm HDF insert coated with silver laminate)

(4mm HDF insert coated in door leaf colour)



FOSCA 0 (5 glass panes



FOSCA 1 (3 glass panes, 2 HDF panels)



FOSCA 2 (1 glass pane, 4 HDF panels)



FOSCA 3 (5 HDF panels)



FOSCA 4 (3 glass panes, 2 HDF panels)



FOSCA 5 (1 glass pane, 4 HDF panels)



FOSCA 6 5 HDF panels)



NESTOR 10 white pine























Decor 3D



WEGA DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in NESTOR and ELSA collections in DRE-CELL and 3D decor) finish color black matt









lock cylinder



lock toilet



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- door leaf price x2 » double leaf door » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges. .









AURI 0 - white matt



- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat inserts (AURI 6-8)

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- » black VSG 22.1 safe, complex glass pane AURI 0

AURI 1 AURI 2, 5

AURI 3

AURI 4

AURI 6 **AURI 8**

» double leaf door

door leaf price x2

1 pc.

NEW

» NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Rebated "40" side panels available. It is required to use door frame equipped with 3 hinges together with AURI rebated door leaf model.







ELSA A3 and ELSA 0 - sand oak















Decor 3D



WEGA DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in NESTOR and ELSA collections in DRE-CELL and 3D decor) finish color black matt





simple







cylinder

lock toilet

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B)

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- door leaf price x2 » double leaf door » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge **fig. 1**
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Rebated "40" side panels available.

It is required to use door frame equipped with 3 hinges together with ELSA rebated door leaf model.









edge without rebate

ELSA collection is divided into A and B:

- A flat panel insert in door leaf colour
- B 19 mm convex panel insert in door leaf colour





1 pc.

cross-section of ELSA B



ELSA A



ELSA A1



ELSA A2



ELSA A3



ELSA A4



ELSA B5



ELSA B6



ELSA B7



ELSA 0



ELSA B



Premium 0 with a side panel - vintage oak





- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTION WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- door leaf price x2 » double leaf door » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use door frame equipped with 3 hinges together with PREMIUM rebated door leaf model.





straight edge with rebate

fig. 2



edge without rebate



In PREMIUM 12 and 13 models, from the top edge there

PREMIUM 0-3 (4 mm glass pane)



* PREMIUM 4-7, 12 (4 mm HDF inserts in door leaf colour)



1 pc.

** PREMIUM 8-11, 13 (4mm HDF inserts , coated with a silver laminate)



PREMIUM 0 PRFMIUM 4* PREMIUM 8**



PREMIUM 1 PREMIUM 5* PREMIUM 9**



PREMIUM 2 PREMIUM 6* PREMIUM 10**



PREMIUM 3 PRFMIUM 7* PREMIUM 11**



PREMIUM 12 2 glass panes, 6 inserts in the colour of the door leaf



PREMIUM 13 2 glass panes, 6 inserts coated with a silver laminate



PIANO 0 - Polish oak 3D



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » 16 mm convex panel (PIANO 1-2, PIANO 5-6) or 19 mm convex panel (PIANO 9-12)

OPTION WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- door leaf price x2 » double leaf door » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

It is required to use door frame equipped with 3 hinges together with PIANO rebated door leaf model.











panel PIANO 9-12







SCALA 0 - ebony



ARCTUS DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in SCALA collection in DRE-Cell laminate and 3D foil) colour satin nickel



- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALA B)

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door
- door leaf price x2 » double leaf door » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Rebated "40" side panels available. It is required to use door frame equipped with 3 hinges together with SCALA rebated door leaf model.

SCALA collection is divided into A and B:

- A flat panel insert in door leaf colour
- B convex panel insert in door leaf colour

fig. 1









1 pc.

panel SCALA B, B1-B7





SCALA A5/B5







SCALA 0



VERSO 0 - white pine

Decor DRE-Cell





- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm $\dot{}$ thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » cover strip for non-rebated double leaf door

door leaf price x2 » double leaf door

» NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

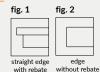
- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

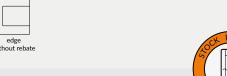
NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles







1 pc.











VERSO 4

^{*} Note: selected configurations of the VERSO model are available as stock orders, rebated in white matt.

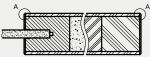


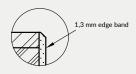
VETRO A5 white pine



NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

corss-section of stile in non-rebated door leaf $\,$ $_{\text{A-milled edges}}$

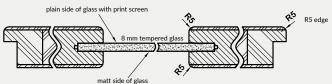




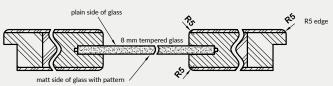
VETRO collection glass panes have obverse and reverse sides (important in two door leaves opening inversely).

Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

Horizontal cross-section of door leaf VETRO A1-A4, A12-A15



Horizontal cross-section of door leaf VETRO A5, A10 - A11







- » reinforced MDF frame
- » core made of tubular chipboard
- » 8 mm tempered glass

OPTIONS WITHOUT EXTRA CHARGE

- » there is possibility to make ventilation undercut (A)
- » door leaf with revers positioning of glass pane
- » VETRO A1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent

OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MATT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

ventilation undercut (A)



REBATED DOOR LEAF

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

ONLY WHITE MAT

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf VETRO A in sliding version is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.

VETRO A - "80"-"100" with ventilation undercut fulfill ventilation requirements.









VETRO A2



VETRO A3



VETRO A4



VETRO A5



VETRO A10



VETRO A11



VETRO A12



VETRO A13



VETRO A14



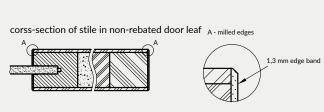
VETRO A15



VETRO B11 - black structure



 ${\sf NOTE: It is possible to order non-rebated door leaf in Dre-Cell white matcolour}$



VETRO collection glass panes have obverse and reverse sides (important in two door leaves opening inversely).

Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

Horizontal cross-section of VETRO B1 - B4, B12 - B15

plain side of glass with print screen

8 mm tempered glass

Horizontal cross-section of VETRO B5, B10-B11

plain side of glass

8 mm tempered glass

R5 edge

8 mm tempered glass

matt side of glass with pattern





- » reinforced MDF frame
- » core made of tubular chipboard
- » 8 mm tempered glass

OPTIONS WITHOUT EXTRA CHARGE

- » there is possibility to make ventilation undercut (B)
- » VETRO B1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass
- » door leaf with revers positioning of glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MATT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

ventilation undercut (B)



VETRO B - doesn't fulfill ventilation requirements

REBATED DOOR LEAF

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

ONLY WHITE MAT

- » edge without rebate fig. 2
- $\ensuremath{\text{\textit{»}}}$ sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

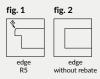
SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf VETRO B in sliding version with "70" width is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model. VETRO B - doesnt fulfill ventilation requirements.









VETRO B13





VETRO B10

VETRO B15



VETRO D1 - anthracite elm

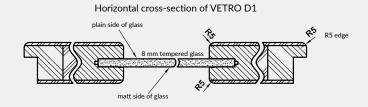


 ${\bf NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour}$

VETRO collection glass panes have obverse and reverse sides (important in two door leaves opening inversely). Presented horizontal cross-sections shows the arrangement of glass

Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

corss-section of stile in non-rebated door leaf A - milled edges





- » reinforced MDF frame: narrow element with fixed width, wide element with variable width
- » core made of tubular chipboard
- » 8 mm tempered glass with fixed width, (regardless of the door leaf width)

OPTIONS WITHOUT EXTRA CHARGE

» door leaf with revers positioning of glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » ventilation undercut
- » black tempered laminated glass pane

REBATED DOOR LEAF

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (EXTRA CHARGE)

ONLY WHITE MAT

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock







OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MATT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

ventilation undercut



SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf VETRO D in sliding version is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf.
VETRO D - widths "80" - "100" with ventilation undercut fulfill ventilation requirements.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.



VETRO D1 glass pane transparent



VETRO D1 decormat



VETRO D1 decormat brown



VETRO D1 decormat graphite



BERGE 6 - white

Decor painted



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

1 pc.

STANDARD OPTIONS

- » door leaf painted with acrylic UV varnish
- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover strip for non-rebated double leaf door
- » double leaf door door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- » edge without rebate $\mbox{\it fig.}~2$
- » socket for hook lock and/or for handles

NOTE: It is required to use door frame equipped with 3 hinges together with BERGE rebated door leaf model .





without rebate

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.





EVEN 0 - ashen

Decor painted



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

1 pc.

STANDARD OPTIONS

- » door leaf painted with acrylic UV varnish
- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover strip for non-rebated double leaf door
- » double leaf door door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use door frame equipped with 3 hinges together with rebated door leaf.





To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special

material which constitues solid base.





NESTOR 12 - white

Decor painted



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

- » door leaf painted with acrylic UV varnish
- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover strip for non-rebated double leaf door
- » double leaf door
- door leaf price x2 » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use door frame equipped with 3 hinges together with NESTOR rebated door leaf model . .



edge

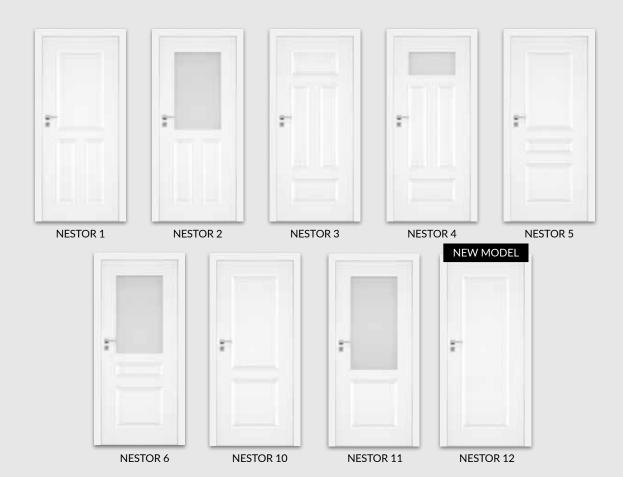
without rebate



1 pc.

. NESTOR

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.



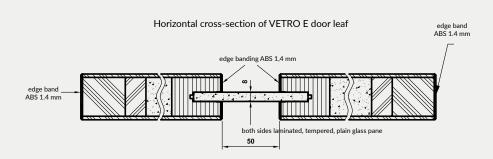


VETRO E - ashen

Decor painted



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035







- » door leaf painted with acrylic UV varnish
- » reinforced MDF frame: narrow element with fixed width, wide element with variable width
- » core made of tubular chipboard
- » DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

NON-REBATED DOOR LEAF

- » edge without rebate fig.1
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

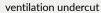
NOTE: There is no possibility to shorten door leaf.

VETRO E - widths "80" - "100" with ventilation undercut fulfill ventilation requirements.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)
- » ventilation undercut











NOVA 10 - antique copper

Decor







- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane MAT DRE 4 mm thick
- » edgeband in black colour

OPTIONS WITHOUT EXTRA CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » silver single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

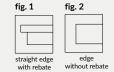
- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

DOOR FRAMES

» for door leaves from NOVA collection it is recommended to use door frames in the same colour as door leaf or in black matt 2 decor

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90", "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » there is possibility to purchase black or stainless steel BULAJ separately
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)





Possible model options:

M1 - FULL DOOR LEAF, WITHOUT GLAZING

NOVA 20 - MDF bulaj

NOVA 30 - STEEL BULAJ (AVAILABLE ONLY MAT OR TRANSPARENT GLASS PANE)

NOVA 40 - MDF frame in black matt 2 foil

steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane.



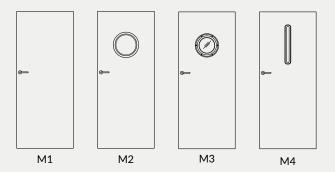
WOOD M1 design W2 - dark oak

Decor









Model options with possibility to choose graphic patterns W1-W4:
M1 - full door leaf, without glazing
M2 - MDF bulaj in black matt decor
M3 - steel BULAJ in steel or black colour (only MATT or transparent glass pane available)

M4 - MDF frame in black matt decor





- » door leaf surface coated with the primer material, overprinted with the pattern and varnished
- » matt lacquer
- » door leaf frame made of MDF
- » stabilising insert honeycomb
- » glass pane MAT DRE 4 mm thick

NON-REBATED DOOR LEAF

- » edge without rebate in the colour of the door leaf
- » sockets for 2 recessed Estetic 80 hinges in steel, black or white color (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

DOOR FRAMES

» for the door leaves from the WOOD collection, we recommend to use lacquered frames made in the DRE-PRINT technology in the colour of door leaf unit

OPTION WITHOUT EXTRA CHARGE

- » holes for ventilation sleeves
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » stabilising insert tubular chipboard
- » ventilation undercut
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)
- » aluminum ventilation grille







CLARO M1

Decor









HIGH GLOSS LACQUER AS STANDARD

- » door leaf surface is coated with primer material and varnished
- » gloss varnish
- » door leaf frame made of MDF
- » core made of perforated chipboard
- » 4mm DRE MATT glass pane

MATT LACQUER AS STANDARD

- » door leaf surface is coated with primer material and varnished
- » matt lacquer
- » door leaf frame made of MDF
- » core made of "honeycomb"
- » 4mm DRE MATT glass pane

NON-REBATED DOOR LEAF

- » edge without rebate in white or black colour fig.1
- » sockets for 2 recessed Estetic 80 hinges in white, steel or black color (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

DOOR FRAMES

» for DRE-CLARO collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

OPTION WITHOUT EXTRA CHARGE

- » holes for ventilation sleeves
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » ventilation undercut
- » core made of tubular chipboard in matt lacquered door leaves
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)
- » aluminum ventilation grille

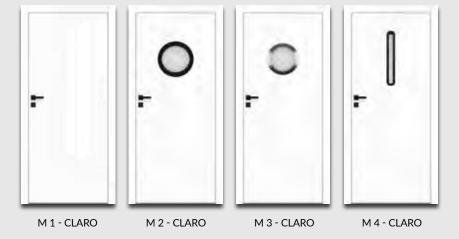






white edgeband, white lock

black edgeband, black lock



Possible model options:

M1 - full door leaf, without glazing

M2 - MDF bulaj in black matt decor

M3 - steel bulaj (matt or transparent glass pane)

M4 - MDF frame in black matt decor

steel BULAJ M3 - in steel or black colour. Only MATT or transparent glass pane available.



GRAFI M4-G2





STANDARD HIGH GLOSS LACQUERED DOOR LEAF

- » door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- » high gloss lacquer
- » door leaf frame made of MDF
- » core made of tubular chipboard
- » MAT DRE glass pane 4 mm thick (model M2, M4)

STANDARD MATT LACQUERED DOOR LEAF

- » door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- » matt lacquer
- » door leaf frame made of MDF
- » core made of "honeycomb"
- » MAT DRE glass pane 4 mm thick (model M2, M4)

NON-REBATED DOOR LEAF

- » edge without rebate in white or black colour fig.1
- » sockets for 2 recessed Estetic 80 hinges in white, steel or black color (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

DOOR FRAMES

» for GRAFI collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

OPTION WITHOUT EXTRA CHARGE

- » holes for ventilation sleeves
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » ventilation undercut
- » core made of tubular chipboard in matt lacquered door leaves

NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

» aluminum ventilation grille



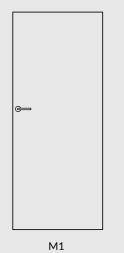




white edgeband, white lock

black edgeband, black lock

Model options with possibility to choose graphic patterns G1-G25:









M1 - full door leaf, without glazing

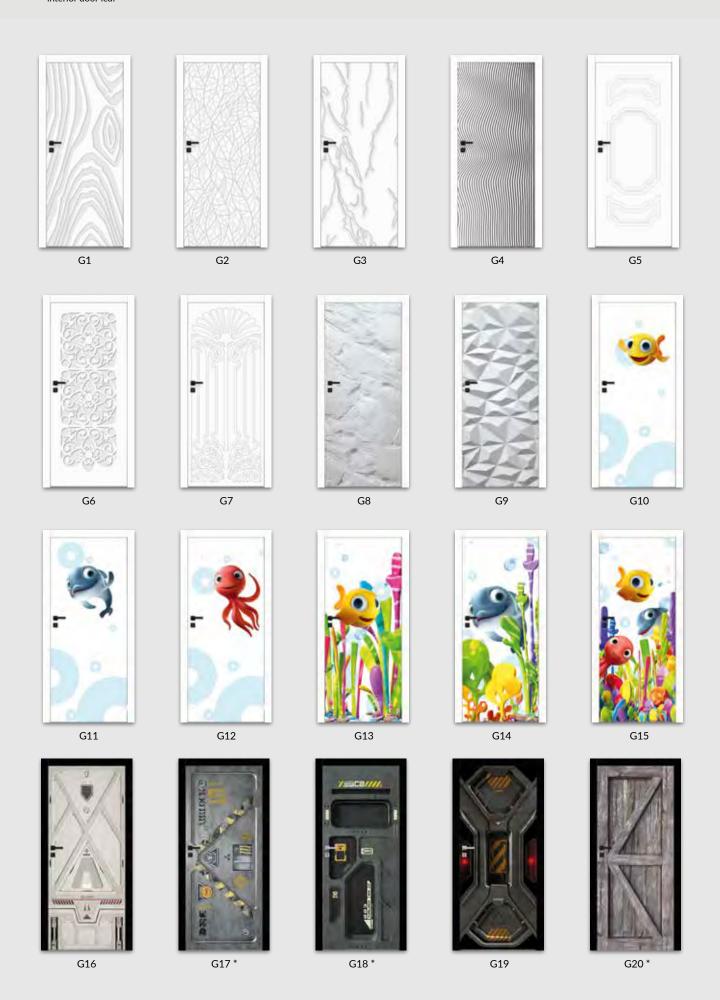
M2 - MDF bulaj in black matt decor

M3 - steel BULAJ in steel or black colour (only MATT or transparent glass pane available)

M4 - MDF frame in black matt decor

Graphic patterns available on pages 54-55, 162-165.



















 $[\]ensuremath{^*}$ pattern versions available for the right and left door leaf



LUX 10 birch

Decor



















- » door leaf surface is coated with primer material in the colour of decor and varnished
- » high gloss lacquer
- » door leaf frame made of MDF
- » core made of perforated chipboard
- » MAT DRE glass pane 4 mm thick (model LUX 20, LUX 40)

NON-REBATED DOOR LEAF

- » edge without rebate in black colour fig.1
- » sockets for 2 recessed Estetic 80 hinges in black, white or steel color (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

DOOR FRAMES

for door leaves from LUX collection we recommend to use door frames lacquered in the same colour as the door leaf unit or in black matt decor 2

OPTION WITHOUT EXTRA CHARGE

- » holes for ventilation sleeves
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » ventilation undercut
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)
- » aluminum ventilation grille



edge without rebate



black edgeband, black lock







LUX 20





steel BULAJ LUX 30- in the steel or black colour. Available only MAT or transparent glass pane.



Nova 10 - natural halifax oak







- » door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane MAT DRE 4 mm thick
- » edgeband in black colour

OPTIONS WITHOUT EXTRA CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » silver single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

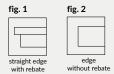
- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

DOOR FRAMES

» for door leaves from NOVA collection it is recommended to use door frames in black matt decor in DRE-CELL foil black matt 2

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » there is possibility to purchase black or stainless steel BULAJ separately
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)





steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane.



RIVIA 10 - white matt / vintage oak







- » door leaf frame made of softwood
- » core made of tubular chipboard
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat uniform glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat uniform glazing bar, rys. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, flat uniform glazing bar fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf is coated with decor white mat. There is possibility to choose middle stripe in the selected decor. Edgeband is in the colour of selected decor. RIVIA 50 - BULAJ is coated with silver

By default, the configurator selects the colour of the door frame in the same colour as the middle strip of the door leaf unit.

***RIVIA 70 and 120 model - selected decor with vertical wood grain, except for gray oak texture decor. Other models with horizontal wood grain.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) **RIVIA 20, 30 RIVIA 40, 50**
- » white frost VSG 22.1 safe, complex glass pane **RIVIA 20, 30 RIVIA 40, 50**
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

fig. 1





straight edge with rebate

flat glass pane frame uniform

fig. 2





edge without rehate

flat glass pane ame uniform





ALU 20 GALLERY - black textured





Decor 3D

Laminate CPL *



^{*} laminate available in models 10, 20, 30, 50, 60



8mm inserts located in one plane with the door leaf surface on both sides

^{**}while stock last

^{***} decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of tubular chipboard
- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » decorative inserts 8 mm
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- » straight edge or edge with radius R 2,5 mm made in directforming (in CPL laminate) fig 3

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glass pane frame fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, flat glass pane frame fig. 2
- » socket for hook lock and/or for handles

Note: passive door leaf GALERIA ALU 20, 21, 22, 23, 24, 25, 60 without horizontal inserts in a uniform grain.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT

GRAPHITE, (applies to door leaf)

GALERIA ALU 11, 13, 23

GALERIA ALU 21

GALERIA ALU 24, 25

GALERIA ALU 12, 22

» white frost VSG 22.1 safe, complex glass pane

GALERIA ALU 11

GALERIA ALU 13, 23

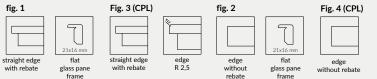
GLAERIA ALU 21

GALERIA ALU 24

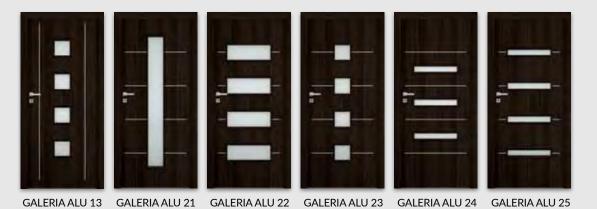
GALERIA ALU 25

GALERIA ALU 12 GALERIA ALU 22

- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- leaf price x2 » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)









leaf price x2

STANDARD OPTIONS

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, flat glass pane frame fig. 2
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to the door leaf)

ARTE B 10, 20, 30

ARTE B 40, 50

ARTE B 60

» white frost VSG 22.1 safe, complex glass pane

ARTE B 10, 20, 30

ARTE B 40, 50

ARTE B 60

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)



straight edge with rebate







edge without rebate §

flat glass pane frame











leaf price x2

STANDARD OPTIONS

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar, 19 mm MDF profiled panels fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

CARLA 20 CARLA 30

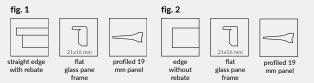
CARLA 40

» white frost VSG 22.1 safe, complex glass pane

CARLA 20

CARLA 30 CARLA 40

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)







Decor DRE-Cell

Decor 3D



FINEA 40 vintage oak



*while stock last



- » door leaf frame made of softwood
- » core made of tubular chipboard
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

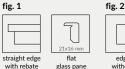
- » edge without rebate, flat glass pane frame fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, flat glass pane frame fig. 2

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FINEA 20, FINEA B 20 FINEA 30, 50, 60, FINEA B 30, 50, 60
- » white frost VSG 22.1 safe, complex glass pane FINEA 20, FINEA B 20 FINEA 30, FINEA B 30 FINEA 50, 60, FINEA B 50, 60
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)







» socket for hook lock and/or for handles



FINEA 10 FINEA B 10*



FINEA 20 FINEA B 20*



FINEA 30 FINEA B 30*



FINEA 40 FINEA B 40*



FINEA 50 FINEA B 50*



FINEA 60 FINEA B 60*

* FINEA B panels available only with horizontal wood grain



panels wood grain in FINEA



panels horizontal wood grain FINEA B



DECO 20 - toffee oak



^{***} decor available only in horizontal wood grain

^{*}while stock last

leaf price x2









STANDARD OPTIONS

- » door leaf frame made of softwood
- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick
- » flat 4mm HDF panel in DECO 40

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing frame Fig. 1 in the leaf decor or black Slim
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- » rounded glazing bar, straight edge or edge with radius R 2,5 mm made in directforming (in CPL laminate)

NON-REBATED DOOR LEAF (extra charge)

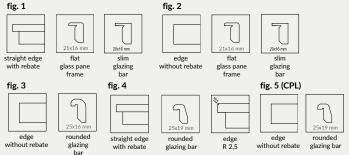
- » non-rebated edge, flat glazing frame Fig. 2 in the leaf decor or black Slim
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock
- » edge without rebate, rounded glazing bar (in CPL laminate) fig. 5

SLIDING DOOR LEAF

- » non-rebated edge and a choice of: flat glazing bar in the leaf decor or black Slim, fig. 2 or a rounded glazing bar fig. 3
- » socket for hook lock and/or for handles
- » edge without rebate, rounded glazing bar (in CPL laminate) fig. 5

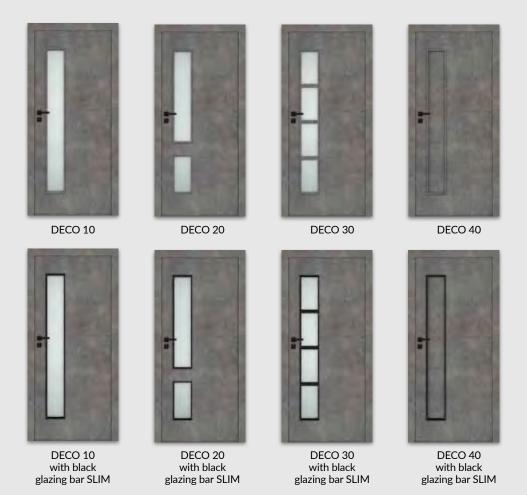
OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) DECO 10, 20, 30
- » white frost VSG 22.1 safe, complex glass pane DECO 10, 20, 30
- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)





R 2.5 mm edge in CPL laminate





white (textured)

MODERN 30 - black textured

Decor DRE-Cell



^{***} decor available only in horizontal wood grain

^{*}while stock last





- » door leaf frame made of softwood
- » core made of "honeycomb'
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » non-rebated edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. $\bf 2$
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » non-rebated edge and a choice of: flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 2 or a rounded glazing bar, profiled MDF panels, thickness 19 mm fig. 3
- » socket for hook lock and/or for handles

with black

glazing bar SLIM

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

MODERN 20

MODERN 30

MODERN 40

MODERN 50

white frost VSG 22.1 safe, complex glass pane

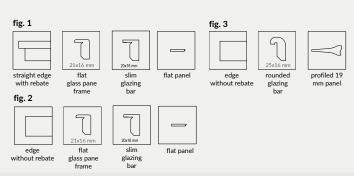
MODERN 20 MODERN 30

MODERN 40

MODERN 50

» core made of tubular chipboard

- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door leaf price x2
 » NOTE: third Estetic 80 hinge for non-related doors (extra
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)





Door leaves width: single leaf door $_{n}60"$ ÷ $_{n}100"$, rebated double leaf door $_{n}120"$ ÷ $_{n}200"$, non-rebated double leaf door $_{n}120"$ ÷ $_{n}180"$. Technical informations: door frames: p. 132-151, accessories: p.152-158 and 169, door leaf: p. 170-178.

with black

glazing bar SLIM



KANON 10 - American walnut, black glass pane frames





Decor 3D

*while stock last

^{***} decor available only in horizontal wood grain

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

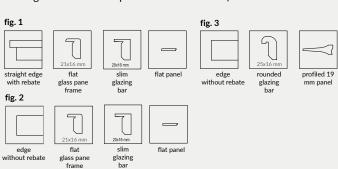
- » non-rebated edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » non-rebated edge and a choice of: flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm $\it fig.\,2$ or a rounded glazing bar, profiled MDF panels, thickness 19 mm fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
 - KANON 20
 - KANON 30
 - KANON 40
- white frost VSG 22.1 safe, complex glass pane KANON 20
 - KANON 30
 - KANON 40
- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)



leaf price x2



KANON 10



KANON 20



KANON 30



KANON 40



KANON 10 with black glazing bar SLIM



KANON 20 with black glazing bar SLIM



KANON 30 with black glazing bar SLIM



KANON 40 with black glazing bar SLIM



PLUS 30 - white matt





Decor 3D

^{***} decor available only in horizontal wood grain

^{*}while stock last

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, flat 4 mm HDF panels and optional: flat glazing bar, fig. 2 or rounded glazing bar fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

PLUS 20

PLUS 40, 50, 60, 70, 80

PLUS 30

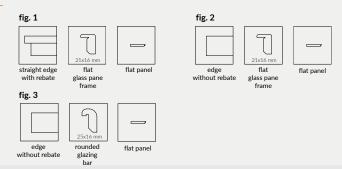
» white frost VSG 22.1 safe, complex glass pane PLUS 20

PLUS 30

PLUS 40

PLUS 70, 80

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)









STANDARD 10 - evoke oak





Decor 3D

^{***} decor available only in horizontal wood grain

^{*}while stock last



- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- » All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glass pane frame fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate and optional: flat glazing bar fig.2 or rounded glazing bar fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, 20s, 40, 40s, BULAJ MDF

STANDARD 50, 50s STANDARD 30, 30s

STANDARD 60

» white frost VSG 22.1 safe, complex glass pane STANDARD 20, 20s, 40, 40s STANDARD 50, 50s, MDF BULAJ STANDARD 30, 30s

STANDARD 60

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100'
- » rebated door leaf "110" (only STANDARD 10)
- » additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of tubular chipboard and fixed door frame)
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door door leaf price x 2
- » there is possibility to purchase steel BULAJ separately in black or steel colour
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)





frame

























STANDARD 10

STANDARD 20

STANDARD 20s

STANDARD 30

STANDARD 30s

STANDARD 40

STANDARD 40s



STANDARD 50



STANDARD 50s



STANDARD 60



BULAJ MDF



steel BULAJ



additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)



black steel Bulaj 3



steel Bulai *

* only MATT or transparent glass pane available



FANO 10 - elm

Decor DRE-Cell



Decor 3D

^{***} decor available only in horizontal wood grain

^{*}while stock last

- » door leaf frame made of softwood
- » core made of "honeycomb'
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, rounded glazing bar or flat glazing bar, profiled 19 mm MDF panel fig. 3 $\,$
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

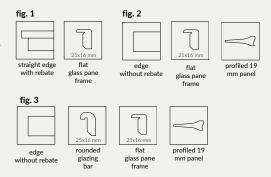
» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FANO 20, 20s

FANO 30, 30s

- » white frost VSG 22.1 safe, complex glass pane FANO 20, 20s FANO 30, 30s
- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door

leaf price x2

» NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)







ARTE 40 - sand oak

Decor DRE-Cell

Decor 3D



^{***} decor available only in horizontal wood grain

^{*}while stock last

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glass pane frame fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, rounded glazing bar or flat glazing bar fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

ARTE 10-30, 90

ARTE 40, 50

ARTE 80

» white frost VSG 22.1 safe, complex glass pane

ARTE 10, 20, 30

ARTE 40, 50

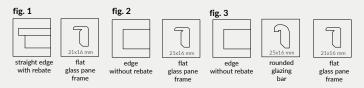
ARTE 80

ARTE 90

- » core made of tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door

leaf price x2

» NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)







UNI 10 - ashen

Decor



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



- » door leaf painted with acrylic UV varnish
- » door leaf frame made of MDF
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » third hinge to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles
- * Note: selected configurations of white rebated UNI 10 model are available from stock.

INVERTED REBATE DOOR LEAF (EXTRA CHARGE)

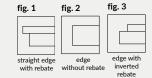
- » active single leaf door
- » straight edge fig 3
- » sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
- » white frost VSG 22.1 safe, complex glass pane BULAJ MDF
- » core made of tubular chipboard
- » core made of full chipboard
- » door leaf "90" and "100"
- » ventilation undercut
- » non-rebated door leaf
- » door leaf with inverted rebate
- » cover strip for non-rebated double leaf door
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door

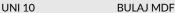
leaf price x2

- » there is possibility to purchase steel BULAJ separately in black or steel colour
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)













metal

black steel Bulaj *



steel Bulai *

^{*} only MATT or transparent glass pane available



FARGO 10 - ashen

Decor



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



- » door leaf painted with acrylic UV varnish
- » door leaf frame made of MDF
- » core made of "honeycomb"

OPTIONS WITHOUT EXTRA CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

INVERTED REBATE DOOR LEAF (EXTRA CHARGE)

- » active single leaf door
- » straight edge fig 3
- » sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "90" and "100"
- » tubular chipboard
- » core made of full chipboard
- » ventilation undercut
- » non-rebated door leaf
- » door leaf with inverted rebate
- » cover strip for non-rebated double leaf door
- » plastic ventilation grille

fig. 1

- » aluminum ventilation grille
- » double leaf door

leaf price x2

» NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)



milling type in FARGO collection





BINITO 20 white acrylic UV lacquer

Decor



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

WEGA DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in BINITO collection) black matt finish of the handle and backplate





cylinder



lock toilet



milling type in BINITO collection



- » door leaf painted with acrylic UV varnish
- » door leaf frame made of MDF
- » core made of "honeycomb'
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glass pane frame fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- » edge without rebate, flat glass pane frame fig. 2
- » socket for hook lock and/or for handles

INVERTED REBATE DOOR LEAF (EXTRA CHARGE)

- » active single leaf door
- » straight edge fig 3
- » sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT **GRAPHITE BINITO 11, 23**

BINITO 21, 100 BINITO 24, 110

» white frost VSG 22.1 safe, complex glass pane

BINITO 11

BINITO 23

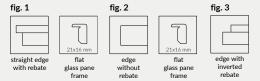
BINITO 21, 100

BINITO 24 BINITO 110

- » door leaf "90" and "100"
- » tubular chipboard
- » core made of full chipboard
- » non-rebated door leaf
- » ventilation undercut
- » door leaf with inverted rebate
- » cover strip for non-rebated double leaf door
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door

leaf price x2 » NOTE: third Estetic 80 hinge for non-rebated doors (extra

charge is added to the price of the door frame)



 st Note: selected configurations of the BINITO 20 model are available as stock orders, rebated in







BULAJ INVEST metal - honey oak







- » door leaf frame made of MDF
- » core made of "honeycomb"
- » transparent glass, thickness 4 mm

OPTIONS WITHOUT EXTRA CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge or edge with radius R 2,5 mm made in directforming fig 1(rounded glazing bar in CPL laminate)
- » straight edge fig. 2 (Slim glazing bar in Finish foils)
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- » All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE (applies to door leaf) STANDARD INVEST 20, 70, 80, BULAJ MDF STANDARD INVEST 60
- » core made of tubular chipboard
- » "100" door leaves
- » ventilation undercut
- » recuperative undercutting -15mm
- » plastic ventilation grille
- » aluminum ventilation grille
- » there is possibility to purchase steel BULAJ separately in black or steel colour

fig. 1









straight edge with rebate

fig. 2



STANDARD INVEST 10



STANDARD INVEST 20



STANDARD **INVEST 60**



STANDARD INVEST 70



STANDARD INVEST 80



MDF BULAJ **INVEST**



steel BULAJ **INVEST**



black steel Bulai *



steel Bulaj *



R 2,5 mm edge

* only MATT or transparent glass pane available



- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » straight edge for laminates 0.15-0.20 mm and 0.7 mm
- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick
- » CPL laminate 0,15 0,2 mm or 0,7 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge or edge with R 2.5 mm radius made by directforming for 0.15-0.20 mm laminates fig. 1
- » straight edge for laminates 0.7 mm fig.1
- » 2 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- » All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, rounded glazing bar fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- » edge without rebate, rounded glazing bar $\,$ fig. 2 $\,$
- » socket for hook lock and/or for handles

NOTE: colours equivalent: W0118 - WHITE

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, BULAJ MDF STANDARD 60

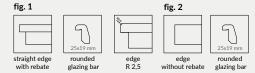
white frost VSG 22.1 safe, complex glass pane STANDARD 20

STANDARD 60

MDF BULAJ

- » core made of tubular chipboard
- » "100" door leaves
- » door leaf "110" (only STANDARD 10) laminates 0.15 - 0.20 mm
- » non-rebated door leaf
- » Additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of tubular chipboard and fixed door frame)
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » ventilation undercut
- » recuperative undercutting -15mm
- » double leaf door
- leaf price x2 » there is possibility to purchase steel BULAJ separately
- in black or steel colour
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

0.7 mm CPL laminate is also available in the "110" door leaf width and in Standard CPL 20, 60 models, BULAJ MDF, steel BULAJ - to place an order, please contact the Customer Service Department.





STANDARD 10



STANDARD 20



STANDARD 60



BULAJ MDF



steel BULAJ



steel or black steel BULAJ (available only MAT or transparent glass pane)



R 2,5 mm edge









REBATED AND NON-REBATED DOOR LEAF

STANDARD OPTIONS

- » door leaf frame made of softwood
- » core made of "honeycomb"

OPTIONS WITHOUT EXTRA CHARGE

» ventilation sleeves

REBATED DOOR LEAF

- » straight edge coated with edge banding or edge with profile R 2,5 mm made in method of directforming fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock







additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » core made of: perforated chipboard (1983)
- » perforated chipboard (2110 and 2240)
- » door leaf "90" "100" (1983) DRE CELL
- » door leaf "90" "100" (2110 and 2240) DRE CELL » door leaf "90" "100" (1983) DRE CELL
- » door leaf "100" (2110 and 2240) DRE CPL
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

leaf price x2

There is available 0,7 mm CPL laminate- to place an order and for more information please contact Customer Service Department.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

NOTE: colours equivalent: W0118 - WHITE



R 2,5 mm edge in CPL laminate



198 STANDARD 10



standard height



211 STANDARD 10



224 STANDARD 10





























DRE-Cell

Decor















ashen

milky white white

1st group **CPL** laminate

*** decor available only in horizontal graining

*while stock last























Laminate CPL 2 group



- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves

REBATED DOOR LEAF

- » straight edge, flat glazing bar (in CPL laminate rounded glazing bar) flat 4 mm HDF panels fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar (in CPL rounded glazing bar), flat 4 mm HDF panels fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: colours equivalent: W0118 - WHITE

NOTE: In rebated door leaf coated with CPL laminate it is possible to choose door leaf with edge with radious R=2.5 mm.

NOTE: Different heights are available in all models of MODERN collection.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

MODERN 20

MODERN 30

MODERN 40

MODERN 50

- » white frost VSG 22.1 safe, complex glass pane p. 73
- » core made of: perforated chipboard (1983 and 2043) perforated chipboard (2110 and 2240)
- » door leaf "90" and "100" (1983 and 2043) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: collection MODERN 10-50 coated with CPL laminate in standard height is available i sliding version.

fig. 1



with rebate





bar (CPL)



edge

without rebate

fig. 2



leaf price x2



glass pane glazing bar glazing bar (CPL) frame



198 MODERN 30



standard height



211 MODERN 30



224 MODERN 30



^{***} decor available only in horizontal graining * decor available while stocks last



- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves

REBATED DOOR LEAF

- » straight edge, flat glazing bar (in CPL laminate rounded glazing bar) flat 4 mm HDF panels fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar (in CPL laminate rounded glazing bar), flat 4mm HDF panels fig. 2
- » sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- » magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: colours equivalent: W0118 - WHITE

NOTE: In rebated door leaf coated with CPL laminate it is possible to choose door leaf with edge with radious R=2.5 mm.

NOTE: Different heights are available in all models of PLUS fig. 1 collection.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

PLUS 20 PLUS 40, 50, 60, 70, 80 PLUS 30

- » white frost VSG 22.1 safe, complex glass pane p. 77
- » core made of: perforated chipboard (1983 and 2043)
- » perforated chipboard (2110 and 2240)
- » door leaf "90" and "100" (1983 and 2043) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover strip for non-rebated double leaf door
- » double leaf door leaf price x2
- » NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: collection PLUS 10-80 coated with CPL laminate in standard height is available in sliding version.

fig. 2





height



* decor available while stocks last *** decor only in horizontal graining



ENA - white matt

DRE sliding system is designed to be used together in one set with single or double leaf door, which are available in our sales offer in sliding version. Sliding system is available in colours which constitute standard finishing colours of door leaf unit: DRE - Cell, 3D foil, CPL laminates, and painted doors with the exception of the following collections: Enter, Enter Akustic, Solid, Solid RC2, Forca B, fire resistant doors, glass doors, and doors with different heights.

In our sale offer there are available two different types of sliding system:

NS - system mounted directly on the wall
NT - sliding system mounted together with adjustable tunnel

There are two options of NT sliding system:

- » mounted together with adjustable tunnel with 63 mm architrave
- » mounted together with adjustable tunnel with 80 mm architrave

Set of sliding system comprises of: sliding guide bar with hardware (LEON SN 150, 180, 200), spacing board, masking strip, and fender beam (fender beam is available for single leaf - for doors with hook lock option in fender beam there is milling for latch).

In the system mounted with adjustable tunnel, NT, set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions: Single leaf door: $_{n}60^{\circ}$, $_{n}70^{\circ}$, $_{n}80^{\circ}$, $_{n}90^{\circ}$, $_{n}100^{\circ}$ Double leaf door: $_{n}2x60^{\circ}$, $_{n}2x70^{\circ}$, $_{n}2x80^{\circ}$, $_{n}2x90^{\circ}$, $_{n}2x100^{\circ}$

Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.

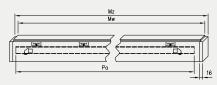
In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.



ACCESSORIES

- » round handle 1 pcs.
- » oval handle 1 pcs.
- » Hook lock with the key with two round or oval handles
- » hook lock with toilet option with two round or oval handles
- » hook lock with cylinder lock insert with two round handles
- » One set of door handle for single leaf door consist of 2 pcs.

masking strip with guide bar



Masking strip and guide bar for double sliding system is made by connecting two elements of single system.



hook lock with a key and a handle round



hook lock with key and handle oval handle

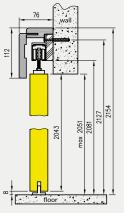
Single sliding system

Dimension	Masking strip		Guide bar
door [mm]	Mz	Mw	Pa
644, 744	1620	1588	1500
844	1920	1888	1800
944	2120	2088	2000
1044	2160	2128	2000

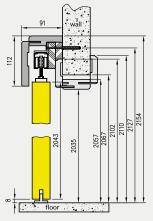
double leaf door sliding system

Dimension	Maskir	ıg strip	Guide bar
door [mm]	Mz	Mw	Pa
2 x 644	2 x 1519	2 x 1503	2 x 1500
2 x 744	2 x 1519	2 x 1503	2 x 1500
2 x 844	2 x 1819	2 x 1803	2 x 1800
2 x 944	2 x 2019	2 x 2003	2 x 2000
2 x 1044	2 x 2063	2 x 2047	2 x 2000

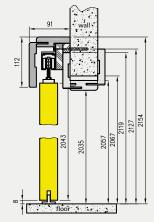
NS - vertical cross-section



NT - vertical cross-section for tunnel with 63 mm architrave



NT - vertical cross-section for tunnel with 80 mm architrave



Single sliding system

symbol	"60"	"70"	"80"	"90"	"100"
Α	602	702	802	902	1002
С	646	746	846	946	1046
D	664	764	864	964	1064
Е	752	852	952	1052	1152
E*	786	886	986	1086	1186
S	644	744	844	944	1044

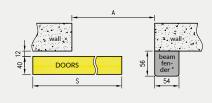
double leaf door sliding system

symbol	"120"	"140"	"160"	"180"	"200"
Α	1200	1400	1600	1800	2000
С	1244	1444	1644	1844	2044
D	1264	1464	1664	1864	2064
Е	1350	1550	1750	1950	2150
E*	1384	1584	1784	1984	2184
S**	644	744	844	944	1044

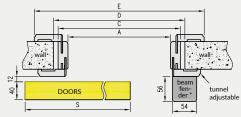
E* applies to tunnel with T80 architrave S** width of single leaf door

Height of sliding door leaf unit - 2043 mm total height of sliding system - 2154 mm

NS - horizontal cross-section (left system)



NT - horozontal cross-section (left system)



^{*} is not available in double leaf system

NOTE: In double sliding system masking strip is connected on lenght, by two single elements.





Sliding system for glass doors "Spazio", is made of anodized aluminum, and used as a complete and complementary solution together with finished door frame. Whole set comprises of - guide channel with straight or oval blende, hardware designed to hang sliding glass pane and bottom door guide.

There are two options of Spazio System (only difference is in the shape of external blende):

- » Spazio TP with straight blende
- » Spazio TO with oval blende

To complete the whole system it is reccomended to buy glass door leaf in sliding version from Galla collection. There is designed for this solution round handle.

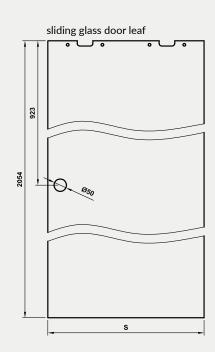
OPTIONS AVAILABLE WITH EXTRA CHARGE

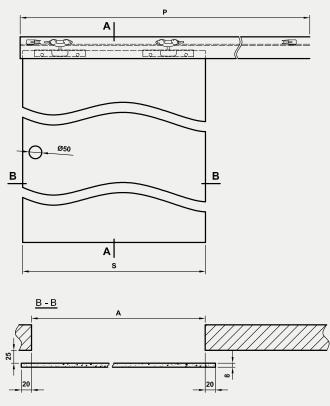
» door handle (two-sided)

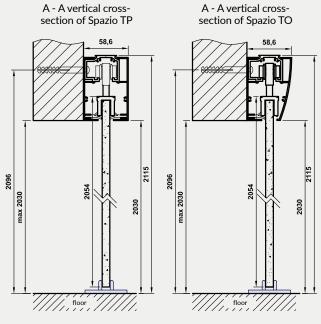


door handle (stainless steel)

Note: There is no possibility to make ventilation option.







Dimensions S Α Ρ "60" 630 590 1340 "70" 730 690 1540 1740 830 "80" 790 "90" 930 890 1940

- S width of door leaf unit
- A width of wall passage
- P lenght of guide channel

SLIDING SYSTEM SPAZIO CD MOUNTED ON-WALL SLIDING SYSTEM DOOR LEAF

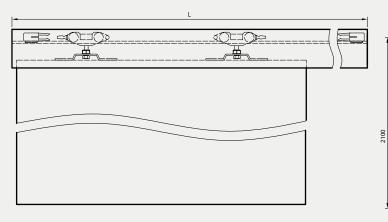


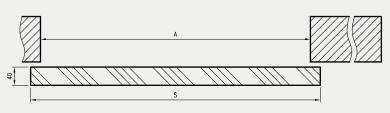
On-wall mounted sliding system with anodized guide channel and rectangular blende. Is designated for panel doors and frame construction doors.

To complete the whole system it is reccomended to buy door leaf in sliding system version available in our standard sale offer together with door handle. Door handle is to be purchased separately (informations p.97).

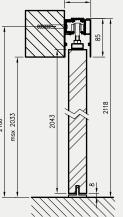
WHOLE SET COMPRISES OF:

- » guide channel with side caps
- » system sliding trolleys
- » door leaf hangers
- » bottom stopper
- » assembly kit (screws and bolts)





vertical cross-section



A - width of wall passage S - width of door leaf unit L - lenght of guide channel

"100"

S L Α "60" 600 644 1370 "70" 700 744 1570 "80" 800 844 1770 "90" 900 944 1970

1044

2170

1000



Sliding system doors hidden in the wall (pocket system) PA - STANDARD 10 vintage oak





Decor 3D



^{***} decor available only in horizontal wood grain

*while stock last

light gray matt

Decor painted



white acrylic UV varnish - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

PA DOOR FRAME CASSETTE

System assembly involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other construction) with a thickness of:

- » 100 mm for the PA 100 mm door frame cassette
- » 125 mm for the PA 125 mm door frame cassette

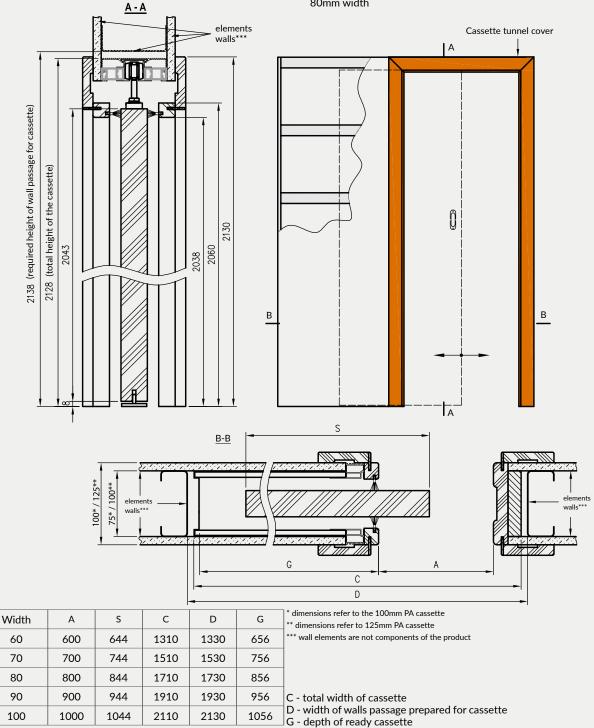
Next, wide surfaces construction with the usage of 12.5mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces and assembly of Tunnel Cassette Cover.

NOTE: VETRO A, VETRO D and VETRO B door leaf with a width of "70" do not fit the 100 mm and 125 mm PA cassettes.

In addition, the 100 mm PA cassettes cannot be used with door leaves with locks and panel construction doors with glazing or panels

THE SET INCLUDES:

- » cassette elements made of aluminum elements and accessories for its assembly
- » elements that allow for decorative built-up jambs - so called Tunnel Cassette Cover with the architraves 80mm width



R FRAMELESS CASSETTE B01

SLIDING SYSTEM DOOR LEAF

interior door leaves

NEW

DOOR FRAMELESS CASSETTE B01

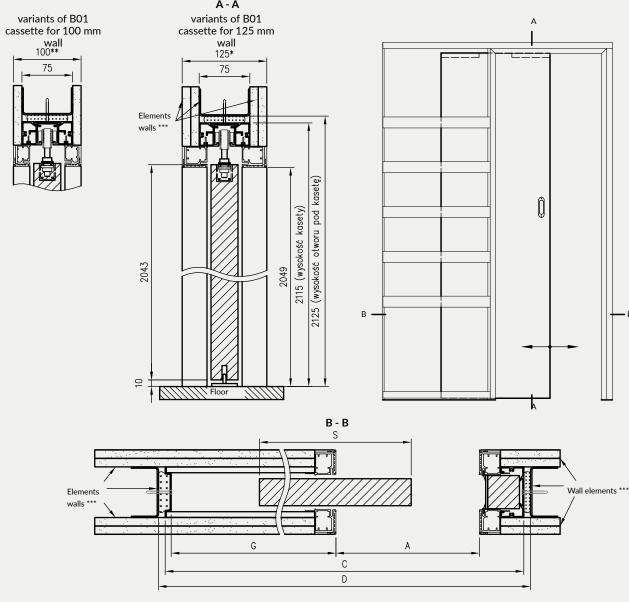
Door frameless cassette with the possibility of assembly and disassembly of the door leaf after assembly and processing of the cassette. The assembly of the system involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other structure) with a thickness of:

- » 100 mm for the B01 100 mm door frame cassette
- » 125 mm for the B01 125 mm door frame cassette

Then covering wide surfaces with 12.5 mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces.

LIST OF DOOR COLLECTIONS AND MODELS AVAILABLE IN THE DOOR FRAMELESS CASSETTE SYSTEM B01:

ESTRA; VERANO; ENA; TRIESTA; SOLTE; REVA; FOSCA; NESTOR; AURI; ELSA; PREMIUM; PIANO; SCALA; VERSO; BERGE; EVEN; NOVA 10; RIVIA 10, RIVIA 60-130; GALERIA ALÚ 10, 20, 30, 50, 60; FINEA 10, 40; STANDARD 10, ÚNI 10; FARGO 10-60; BÍNITO 10-90 The door leaves have additional milling on the upper edge. Door leaves with locks and panel construction door leaves with glazing and panels cannot be used with door frameless cassettes B01.



Width	S	Α	С	D	G
60	644	626	1360	1380	659
70	744	726	1460	1480	759
80	844	826	1560	1580	859
90	944	926	1660	1680	959
100	1044	1026	1760	1780	1059

- variant of B01 cassette for 125 mm wall
- ** variant of B01 cassette for 100 mm wall
- *** wall elements are not components of the product
- S door leaf width
- A width of the door frame passage
- C total width of cassette
- D width of walls passage prepared for cassette
- G depth of ready cassette



NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

The PROFI system door with an aluminum door frame and a 50 mm thick door leaf is an innovative solution that allows for creative interior design with the usage of invisible doors, with the option of finishing the door leaf surface in the same colors as the walls.

PROFI DOOR STRUCTURE INCLUDES:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.q. in the colors of the walls. Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- » Wide surfaces of the door leaf primed and ready for painting or wallpapering (e.g. in the color of the walls). The edges of the leaf are covered with the edge band that can be also painted. Painting should be done on your own or you shall choose a painted decor.
- » Wide surfaces of the door leaf and edges painted with white acrylic UV varnish.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » ventilation undercut
- » dropping seal

Non-rebated door frame profile



Inverted door frame profile



Door leaf decors:

primed

Decor

Decor painted

white

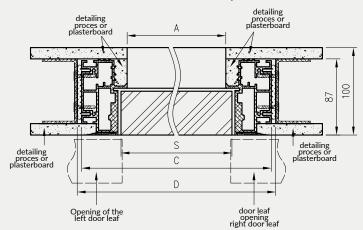
white acrylic UV varnish - RAL 9003

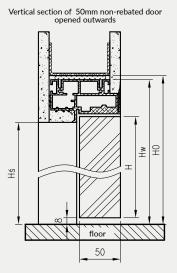


NEW

NON-REBATED - OPENED OUTWARDS IN THE 2043, 2240 STANDARD NORMS

Cross-section of the 50mm non-rebated door - opened outwards





Profi door width dimensions

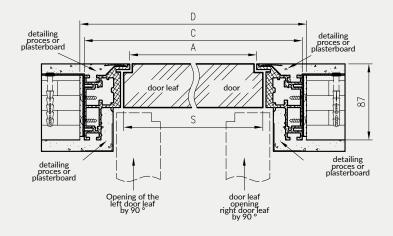
		S	Α	С	D
"(50"	600	586	690	700
"7	70"	700	686	790	800
"8	30"	800	786	890	900
"9	90"	900	886	990	1000
"1	00"	1000	986	1090	1100

Dimensions of non-rebated door leaves

Difference of from repared door leaves						
standard	Н	HŚ	hw	H0		
2043	2043	2044	2096	2101		
2240	2240	2241	2293	2298		

INVERTED REBATE - OPENED INWARDS IN THE 2043, 2240 STANDARD NORMS

Cross-section of 50mm inverted rebate door - opened inwards



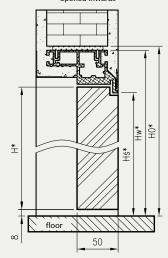
Profi door width dimensions

i ion door width dimensions							
	S	Α	С	D			
"60"	600	586	690	700			
"70"	700	686	790	800			
"80"	800	786	890	900			
"90"	900	886	990	1000			
"100"	1000	986	1090	1100			

height dimensions of rebated doors

standard	Н	HŚ	hw	H0	
2043	2053	2054	2106	2111	
2240	2250	2251	2303	2308	

Vertical section of 50mm inverted rebate door - opened inwards



- S door leaf width
- A width of passage in door frame unit C external width of door frame D required width of wall opening HO height of the wall opening



NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

Sara Eco 2 door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colors of the walls.

CONSTRUCTION OF SARA ECO 2 DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.q. in the colors of the walls. Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- » wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
- » wide surfaces of the door leaf covered with DRE-Cell foils, 3D or foil for painting from the group of painted decors, door leaf edges covered with the edge band in the same color as the foil (except for antique copper and oxide concrete).

OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

- » ventilation undercut
- » tubular chipboard in 202 standard
- » tubular chipboard in 220 standard
- » tubular chipboard in 240 standard

STANDARD OPTION

- » door leaf frame made of softwood
- » sockets for 2, 3 or 4 ISTAR recessed hinges
- » core made of "honeycomb"
- » white or silver simple key magnetic lock, toilet lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » dropping seal
- » tubular chipboard in 202 standard
- » tubular chipboard in 220 standard
- » tubular chipboard in 240 standard

The price of the door frame also includes 2, 3 or 4 recessed hinges. Note: in option with stabilising insert as tubular chipboar, in standard 202 it is required to use 3 hinges.



^{*} decor with a door leaf edge in black colour





latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

primed

ashen

Decor

Decor

Decor painted

Available colours of aluminum door frames





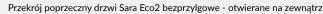
White RAL 9003

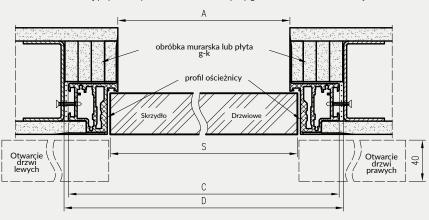
^{**}while stock last

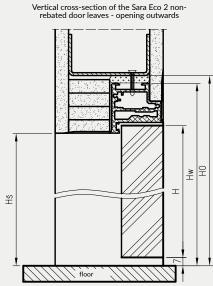
^{***} decor available only in horizontal wood grain



NON-REBATED - OUTWARD OPENING IN THE 202X, 220X, 240X STANDARD







Dimensions of non-rebated door leaves

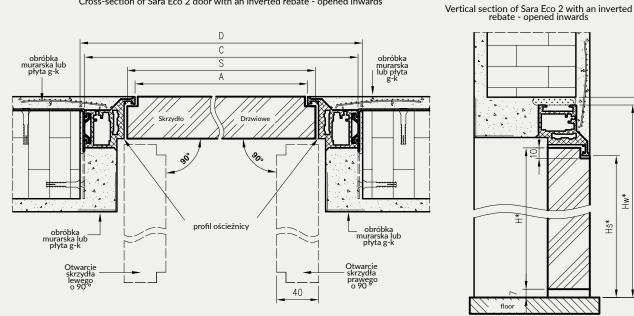
standard	Н	HŚ	hw	H0
202x	2020	2020	2068	2075
220X	2200	2200	2248	2255
240X	2400	2400	2448	2455

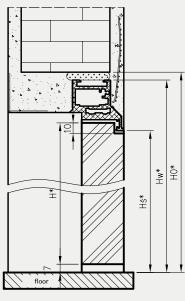
Dimensions of the door leaf width Sara Eco 2

	S	Α	С	D
"60"	620	605	701	710
"70"	720	705	801	810
"80"	820	805	901	910
"90"	920	905	1001	1010
"100"	1020	1005	1101	1110

INVERTED REBATE - OPENED INWARDS IN THE 202X, 220X, 240X STANDARD NORMS

Cross-section of Sara Eco 2 door with an inverted rebate - opened inwards





Inverted rebate door height dimensions

standard	H*	Hś *	Hw*	H0 *
202x	2030	2030	2078	2085
220X	2210	2210	2258	2265
240X	2410	2410	2458	2465

^{*-} Applies to doors with an inverted rebate

Dimensions of the door leaf width Sara Eco 2

	S	Α	С	D
"60"	620	605	701	710
"70"	720	705	801	810
"80"	820	805	901	910
"90"	920	905	1001	1010
"100"	1020	1005	1101	1110

A - width of passage in door frame unit C - external width of door frame

D - required width of wall opening H - the height of the door leaf

Hs - height of the door frame passage Hw - external height of the door frame H0 - height of the wall opening

S - door leaf width



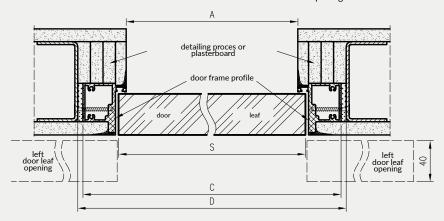


DRE ALUMINUM DOOR FRAME NON-REBATED DOOR LEAVES AND INVERTED REBATE

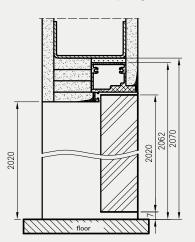
interior door leaves

NON-REBATED - OUTWARD OPENING IN THE 202X STANDARD

Horizontal cross-section of the Sara Eco 2 non-rebated door - opening outwards



Vertical cross-section of the Sara Eco 2 non-rebated door leaves - opening outwards

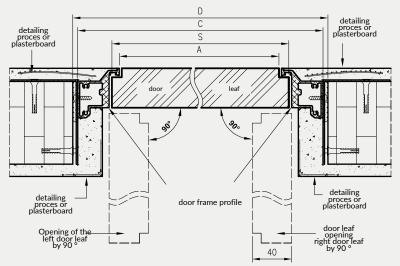


Dimensions of the door leaf width Sara Eco 2

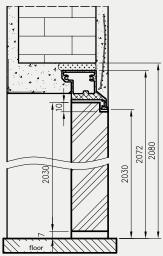
	S	Α	С	D		
"60"	620	605	690	700		
"70"	720	705	790	800		
"80"	820	805	890	900		
"90"	920	905	990	1000		
"100"	1020	1005	1090	1100		

INVERTED REBATE - OPENED INWARDS IN THE 202X STANDARD NORM DOOR FRAME DRE

Cross-section of Sara Eco 2 with inverted rebate - opened inwards



Vertical section of Sara Eco 2 with inverted rebate - opened inwards



Dimensions of the door leaf width Sara Eco 2

	Difficusions of the door leaf width s								
		S	Α	С	D				
	"60"	620	605	690	700				
	"70"	720	705	790	800				
	"80"	820	805	890	900				
	"90"	920	905	990	1000				
	"100"	1020	1005	1090	1100				

- S door leaf width A width of passage in door frame unit C external width of door frame D required width of wall opening



folding doors FOLDE 10 - white matt





Decor 3D

*** decor available only in horizontal wood grain

*while stock last



FOLDING DOORS FOLDE interior door leaves

In folding doors during opening process of door leaf unit, doors fold into position parallel to each other . The complete set of folding doors comprises of:

- » two-elements door leaf connected by 3 hidden recessed hinges
- » adjustable door frame for folding doors

STANDARD OPTIONS

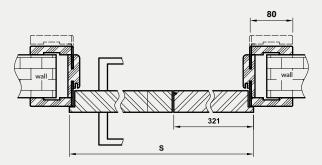
- » door leaf frame made of softwood
- » core made of "honeycomb"
- » straight edge fig. 1
- » single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- » 3 hidden recessed ISTAR hinges installed between twoelements of door leaf unit

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » core made of tubular chipboard
- » door leaf "90" and "100"



Cross-section of folding doors in closed position* (right doors, left doors are mirror reflection)

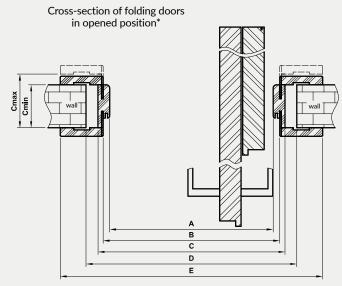


Dimensions

	S	Α	В	С	D	Ε
"80"	844	806	830	850	880	990
"90"	944	906	930	950	980	1090
"100"	1044	1006	1030	1050	1080	1190

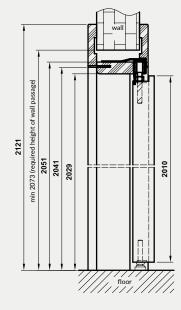
D - required width of wall opening

NOTE: There is no possibility to shorten door leaf.



*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesn't take into account door handle)

vertical cross-section



PANEL CONSTRUCTION







STANDARD OPTIONS

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane 4 mm thick: white bark, "window blind", CHINCHILA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- » 2 silver screw-in pivot hinges
- » latch strike plate and two flush bolts
- » options: straight edge * , flat glazing bar or black Slim glazing bar fig. 1

OPTION WITHOUT EXTRA CHARGE

- » three hinges applies to rebated door leaf
- » black glazing bar Slim

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » white frost VSG 22.1 safe, complex glass pane DOSTAWKA 30 EXTRA 40 EXTRA 41
- » core made of tubular chipboard
- » door frame for door leaf with side panel

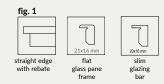
+30%

Side panel it is passive rebated door leaf unit with "40" width and 40 mm thick, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination: "60+40"; "70+40"; "80+40"; "90+40"; "100+40".

Side panel 10 can be applied to rebated interior door leaf. Side panel 30 can be applied to models ARTE 10-30 and STANDARD 30. Side panel 40 can be applied to models ARTE 40, 50, 90; STANDARD 40, KANON 30, DECO collection. Side panel 41 can be applied to models MODERN 30, PLUS 30.

To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose the correct colour, type of the edge and number of hinges.

NOTE: There is no possibility to shorten side panels.









FRAME CONSTRUCTION

STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
- » 3 silver screw-in pivot hinges
- » latch strike plate and two flush bolts
- » straight edge **fig. 1**

OPTIONS AVAILABLE WITH EXTRA CHARGE

» door frame for door leaf with side panel

+30%

NOTE: Price of side panel is equal to the price of corresponding door leaf model.

There is possibility to make side panels to all frame construction door leaf.

available in presented collections, in following combinations: "60+40"; "70+40"; "80+40"; "90+40"; "100+40"

NOTE: There is no possibility to shorten side panels.





side panel PREMIUM (edge straight) DRE-Cell



side panel PIANO (edge straight) DRE-Cell



side panel FOSCA (edge straight) DRE-Cell 3D foil



side panel SCALA A (edge straight) DRE-Cell



side panel SCALA B (edge straight) DRE-Cell



side panel ELSA (edge straight) DRE-Cell



side panel AURI (edge straight) DRE-Cell



side panel REVA (edge straight) DRE-Cell 3D foil



side panel SOLTE (edge straight) DRE-Cell

white

















dark wenge











elm





Decor 3D

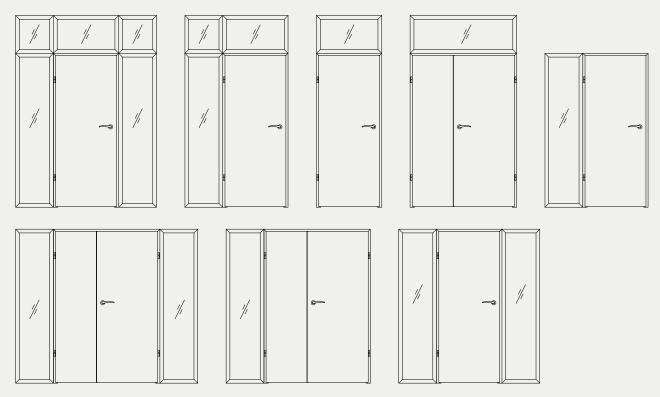
*** decor available only in horizontal wood grain *while stock last

TRANSOM LIGHTS / SIDELIGHTS





Possible configuration of transom lights/side lights



TRANSOM LIGHTS AND SIDELIGHTS

Transom lights/ sidelights are fixed, unpenable, glazed partition between rooms or spaces that may constitute an independent structure or a supplement for interior doors (except for glass doors) with a fixed door frames. Transom lights/sidelights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

- » two horizontal and two vertical main beams
- » set of cover and instalation strips
- » set of gaskets
- » main beam couplers

Transom lights/sidelights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D, CPL laminate 0,15-0,20 mm and painted.

NOTE: Our product doesn't come with the glass pane, which should be purchased separately. We reccomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/sidelights should be performed once the "wet" construction are completed.

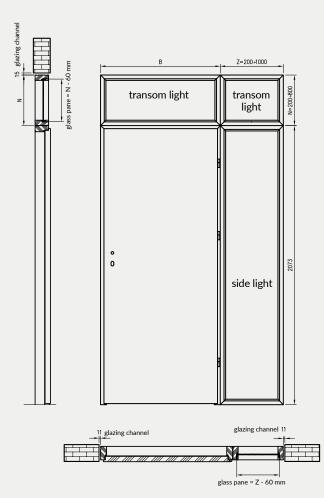
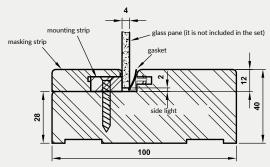


Fig. A cross-section of the transom light/sidelights



Dimensions of transom lights/sidelights

range of products	height total	width total	lenght of the perimeter
side light	2073 mm	Z	2*2073+2*Z
sidelight	N	Z	2*N+2*Z
transom light	N	В	2*N+2*B

available options of transom lights heights

"N" = 200-800 mm.

available options of the width of transom and side lights

"Z" = 200-1000 mm.

Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; the available options of the width of fixed door frames; available options of the widths can be found in the following tables:

The transom lights are mounted on the single-leaf door frame

	"60"	"70"	"80"	"90"	"100"	"110"
В	688	788	888	988	1088	1188

Transoms mounted with the door frame in double-leaf doors

	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
В	1123	1223	1323	1423	1523	1623	1723	1823	1923	2023	2123

Price of the transom lights/sidelights is calculated per one meter of circumference measured on the outer side of the transom lights/sidelights.

To place an order please contact the Investment Department - phn. 55 236 42 59.

NOTE: height of the sidelight is adapted to the standard height of the fixed door frame. Therefore, we do not reccomend shortening door frames in configuration with the sidelight.















- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » core made of tubular chipboard
- » external HDF board flat or with decorative milling .
- » 3 silver screw-in pivot hinges
- » straight edge ig. 1 or edge R 2,5 mm (in CPL laminate) ig. 2

REBATED DOOR LEAF MODEL ENTER:

- » bottom deadbolt lock adapted for door lock cylinder
- » upper deadbolt lock adapted for door lock cylinder
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

REBATED DOOR LEAF SOLID

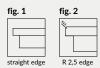
- » multipoint mortise lock
- » hinges reinforced with anti-thrust bolts
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling. Door leaf models ENTER/SOLID are available with 0,7 mm CPL laminate - to place an order and for more information please contact Customer Service Department. NOTE: Model ENTER 0 and SOLID 0 - door leaves in CPL laminate and edge with radius R 2,5 mm as standard option. It is reccomended to use together with door leaf collection ENTER/ SOLID fixed door frame

ENTER/SOLID or metal door frames.



* door handle and upper backplate METRO, set of cylinder lock inserts- single key system











ENTER/SOLID 1

ENTER/SOLID 2

ENTER/SOLID 3

ENTER/SOLID 4

ENTER/SOLID 5











ENTER/SOLID 6

ENTER/SOLID 7

ENTER/SOLID 8

ENTER/SOLID 9

ENTER/SOLID 10 ENTER/SOLID 11





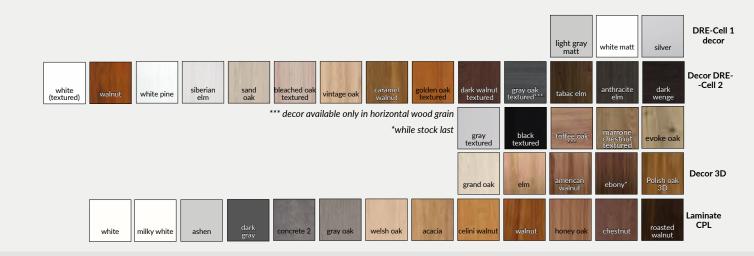






OPTIONS AVAILABLE WITH EXTRA CHARGE

- » viewfinder included separately
- » digital viewfinder DDS1 included separately » digital viewfinder DDS2 included separately
- » stainless steel threshold width 70 mm
- » resignation from the second lock (Enter)
- » dropping seal















*** door handle and upper backplate, set of cylinder lock inserts - single key system.

STANDARD OPTIONS

- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » core made of tubular chipboard
- » external HDF board flat or with decorative milling .
- » 3 silver screw-in pivot hinges
- » straight edge fig.1 or edge R 2,5 mm (in CPL laminate) fig. 2

REBATED DOOR LEAF MODEL ENTER:

- » bottom deadbolt lock adapted for door lock cylinder
- » upper deadbolt lock adapted for door lock cylinder
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

REBATED DOOR LEAF SOLID

- » multipoint mortise lock
- » hinges reinforced with anti-thrust bolts
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

ADDITICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

It is reccomended to use together with door leaf collection $\ensuremath{\mathsf{ENTER}}/$ SOLID fixed door frame

ENTER/SOLID or metal door frames.

CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

















ENTER/SOLID 12 ENTER/SOLID 13

SOLID 13 ENTER/SOLID 14

ENTER/SOLID 15

ENTER/SOLID 16

ENTER/SOLID 17











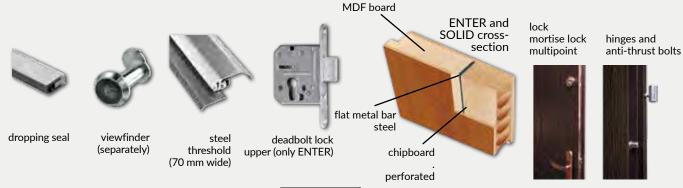


ENTER/SOLID 18 ENTER/SOLID 19* ENTER/SOLID 20* ENTER/SOLID 21** ENTER/SOLID 22** ENTER/SOLID 23**

 $^{^{}st}$ in models 19 and 20 veneer is glued in strips with variable wood grain.







NOTE: models ENTER 21-23 and SOLID 21-23 - door leaves in CPL laminates and edge with R 2,5 mm radius as a standard.





R 2,5 mm edge in CPL laminate



**in 21-23 models there are 8mm inserts located in one plane with the door leaf surface on both sides







SOLID RC2 - gray oak CPL









STANDARD OPTION:

- » door leaf frame made of soft wood
- » core made of full chipboard
- » straight edge
- » multipoint mortise lock
- » anti-thrust bolts
- » 3 triple hinges
- » HDF external board with aluminum sheet

SOLID RC2 doors with the acoustic insulation Rw=32dB and antiburglary class RC2 according to PN-EN 1627:2012, provided that the door leaf is combined with steel door frame, steel treshold and purchased separately set of fittings i.e.: door handles, long backplates and cylinder inserts. Photo of the door handle and long backplate on page 158.

APPLICATION

Door leaf SOLID RC2 can be used as internal entrance door in multifamily buildings and in public utylity buildings. It can be used together with door frames:

- OSS (fixed steel door frame) informations and prices p. 144-145
- OSR (steel adjustable door frame), informations and prices p. 146-147
- OSH (hybrid steel door frame) informations and prices p. 149-150



- » viewfinder separately
- » door leaf "100"
- » steel threshold
- » ONTARIO door handle
- » ONTARIO backplate
- » cylinder lock insert (price for 2 pcs.)

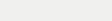
OPTIONS WITHOUT EXTRA CHARGE

Door leaves are available in the investment dimension "90E"

(door frame passage with opened door leaf at 90 degree

= 900mm)





threefold hinge E878





Door frames colours are in two gloss scale (matt/low structure, semi gloss/plain).

FIRE RESISTANT DOOR LEAF ATHOS







Interior entrance door

ATHOS TECHNICAL DOORS MEET THE FOLLOWING **REQUIREMENTS:**

- » fire resistance class: El30 with a steel door frame
- » fire resistance class: EI30 with a wooden door frame
- » smoke proof class: Sa, S₂₀₀ » mechanical resistance class: 3
- » sound insulation class: RW=32 dB
- » acoustic insulation class: Rw = 37 dB with a wooden door frame and wooden threshold

APPLICATION

Interior entrance fir-resistance doors, are used in residential housing, public utility buildings and collective residential buildings, as well as commercial and technical premises.

STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of full chipboard
- » straight edge
- » single-point mortise lock adapted for cylinder lock
- » 3 triple hinges

DOOR FRAMES

- » fixed metal door frame p. 144
- » adjustable metal door frame p.146
- » steel hybrid door frame p.149
- » wooden door frame p. 121

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » DORMATS-71 selfcloser
- » DORMA TS-90 selfcloser
- » GEZE TS 2000 selfcloser
- » door leaf "100" (for 0.7 mm laminate)
- » door leaves "100" "110" (for 0.15-0.2 mm laminates)
- » viewfinder
- » wooden threshold

In order to comply with the conditions of the National Technical Assessment, doors with fire resistance EI 30 should be equipped with a selfcloser.

NOTE: The price of the door leaf does not include the price of a steel frame or a wooden frame.

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.



ATHOS 10

Laminate CPI



milky white

















CONSTRUCTION

OD ATHOS wooden door frame is made of glued pine wood, covered with CPL O, 15-0.2 mm laminate on the exposition side. Frame beams, with a fixed width of 100mm, are cut at an angle of 90 °. An intumescent gasket with fire-resistant properties is glued in the channel, milled in the notch of the beams.

APPLICATION

OD ATHOS wooden door frames are dedicated to Athos door leaves, which as a set, installed in accordance with the National Technical Assessment No. 2018/0633, they constitute a partition with fire resistance El 30. Moreover, equipped with a fixed threshold, they meet the acoustic insulation criteria in accordance with the class Rw = 37 dB, and in the configuration with a droping seal, without a fixed threshold, Rw = 32 dB

SET CONTAINS

» Main beams (lintel, latch plate beam with the main lock catch and main beam with the hinges with milled holes for the yokes and three-part hinges and mounted anti-theft bolt sockets), rebate gasket, three hinges (middle part of the three-part hinge) + 3 hinge yokes, a set of elements to be assembled door frame according to the attached instructions.
The door frames are packed in cardboard boxes.

Assortment of wooden frames:

- » OD ATHOS for Athos door with a fixed threshold
- » OD ATHOS UO for Athos doors with a dropping seal

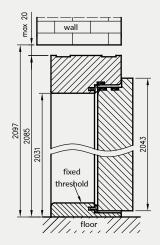
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OD dimensions for Athos doors

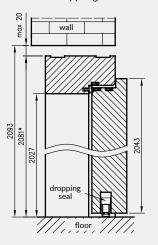
width.	Α	С	D
"80"	802	910	934
"90"	902	1010	1034
"90E"	917	1025	1049
"100"	1002	1110	1134
"110"	1102	1210	1234

D - width of the assembly hole

Wooden door frame for Athos door with a fixed threshold



Wooden door frame for Athos door with dropping seal *



























Laminate CPL











FORCA TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » class of anti-burglary:
- RC3 (according to PN-EN 1627: 2012)
- » fire resistance class: El₂30
- » smoke proof class: Sa, Š₂₀₀ » mechanical resistance class: 3
- » acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of full chipboard
- » straight edge
- » steel strings
- » 5-point mortise lock
- » 3 triple hinges

DOOR FRAMES

- » fixed metal door frame p. 144
- » adjustable metal door frame p.146
- » steel hybrid door frame p.149

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel threshold
- » handle-handle F1 color*
- » long backplate F1 color*
- » cylinder lock insert x 2 pcs.
- » DORMATS-71 selfcloser
- » DORMA TS-90 selfcloser
- » GEZE TS 2000 selfcloser
- » door leaf "100"
- » viewfinder

In order to comply with the conditions of the National Technical Assessment for doors with EI 30 fire resistance and anti-burglary properties, doors should be equipped with a self closer and DIVA door handle with long backplate. Picture of door handle and backplate - p. 158.

The set price starting from - the price includes: door leaf, steel fixed door frame, steel treshold, door handle-door handle and DIVA long backplate without insert protection and two cylinder inserts. . NOTE: The price of the door leaf should be increased by the price of steel door frame, steel threshold, door handle, backplate and two pcs. of cylinder lock inserts.

- F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.



FORCA 10

CPL Laminate





































FORCA B TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » class of anti-burglary: RC3 (according to PN-EN 1627: 2012)
- » mechanical resistance class: 3
- » acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of full chipboard
- » straight edge
- » steel strings
- » 5-point mortise lock
- » 3 triple hinges

DOOR FRAMES

- » fixed metal door frame p. 144
- » adjustable metal door frame p.146 » steel hybrid door frame p.149

» steel threshold

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » handle-handle F1 color*
- » long backplate F1 color*
- » cylinder lock insert x 2 pcs.» door leaf "100"
- » viewfinder

The set price starting from - the price includes: door leaf, steel fixed door frame, door handle/door handle and DIVA long backplate without insert protection and two cylinder inserts.

NOTE: The price of the door leaf should be increased by the price of steel door frame, steel threshold, door handle, backplate and two

pcs. of cylinder lock inserts.

* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.



FORCA B 10































OLIMP 10 - white matt





FIRE RESISTANT DOO

REBATED DOOR LEAVES

interior entrance fire-resistance door leaf HALSPAN system

STANDARD OPTIONS

- » core made of Halspan chipboard 44 mm in EI30 or 54 mm in EI 60 with additional pine wood strips attached circumferentially
- » straight edge, rounded glazing bar fig.1
- » transparent fire resistance glass pane (variable width dependent upon the size of the door leaf)
- » intumescent smoke-proof gasket
- » 3 hinges
- » cylinder lock
- » dropping seal

fig. 1







fire-resistant ventilation grille.

OPTIONS AVAILABLE WITH EXTRA CHARGE

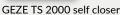
- » viewfinder
- » DORMATS-71 selfcloser
- » DORMATS-90 selfcloser
- » GEZE TS 2000 selfcloser
- » fire resistance ventilation grille.
- » extra charge for passive door leaf

APPLICATION

Fire-resistance doors are used as interior entrance doors in residential housing, public utylity buildings and colective residential buildings. In order to comply with the conditions of the National Technical Assessment self closer should be applied in doors with fire-resistance

Doors are sold only as a set with a metal fire-resistance door frame.







DORMA self closer TS-71



DORMATS-90 impuls self closer



Acoustic sound insulation class for single leaf door Rw=32 dB Acoustic sound insulation rate for double leaf door Rw=27 dB

NOTE: In door leaf with fire-resistance EI30 there are used three triple hinges, while in door leaf with fire resistance EI60 there are used VX7939 hinges.







OLIMP 20



OLIMP 30



OLIMP 40

METAL FIRE RESISTANT DOOR FRAME

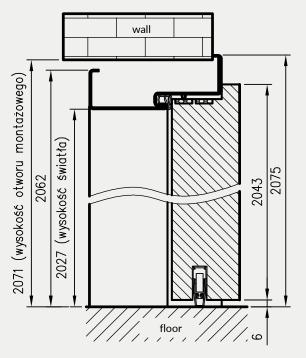
CONSTRUCTION

Metal door frame is made of carbon steel construction plate with a minimum thickness 1,5 mm, structure is welded and powder-coated in brown or white colour.

APPLICATION

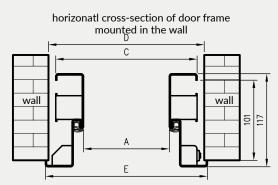
Door frame is applied to the interior entrance fire-resistance doors OLIMP EI60.

OLIMP EI-60 door leaf vertical cross-section

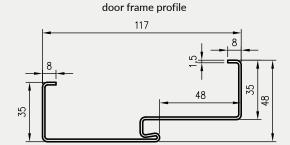


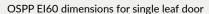
STANDARD OPTIONS

- » 3 hinges
- » gasket with enhanced flame-resistance properties



D - width of the assembly hole





	Α	С.	D	F
"80"	801	871	889	897
"90"	901	971	989	997
"90E"	926	996	1014	1022
"100"	1001	1071	1089	1097
"110"	1101	1171	1189	1197

Dimensions of OSPP EI60 for double leaf doors

	Α	С	D	Ε
"160"	1636	1706	1724	1732
"170"	1736	1806	1824	1832
"180" = "90" + "90"	1836	1906	1924	1932
"200" = "100" "100"	2036	2106	2124	2132
"210"	2136	2206	2224	2232
"220"	2236	2306	2324	2332



threefold hinge



Hinge SIMONSWERK VX 7939/160 (for door widths "100" and "110"

WOODEN FIRE RESISTANT DOOR FRAN

CONSTRUCTION

Fixed wooden door frame with cross-section 54X100 mm is made of coniferous wood coated in door leaf unit colour with 0,2 CPL laminate.

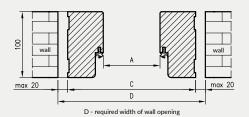
Door frame is applied to the interior entrance fire-resistance doors OLIMP EI30.

STANDARD OPTION

EI30 door frame

- » 3 hinges
- » gasket with enhanced flame-resistance properties » latch strike plate
- » mounting kit

horizontal cross-section door frame in the wall



for single-leaf doors

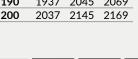
white

milky white

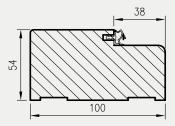
	Α	С	D
80	802	910	934
90	902	1010	1034
90E	917	1025	1049
100	1002	1110	1134
110	1102	1210	1234

for double-leaf doors

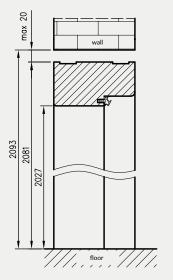
	Α	С	D
160	1637	1745	1769
170	1737	1845	1869
180	1837	1945	1969
190	1937	2045	2069
200	2037	2145	2169



Cross-section of fire resistance wooden door frame for OLIMP



vertical cross-section of fire-resistance door leaf.



ENTER ACOUSTIC RW 32 dB











ENTER ACOUSTIC TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » mechanical resistance class: 3
- » sound insulation class Rw = 32dB

APPLICATION

Door leaf ENTER ACOUSTIC are designed to be used as interior entrance door in multifamily buildings and in public utylity buildings

STANDARD OPTION:

- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » core made of tubular chipboard
- » flat external HDF board
- » dropping seal
- » 3 silver screw-in pivot hinges
- » straight edge or edge R 2,5 mm (in CPL laminate)
- » bottom deadbolt lock adapted for door lock cylinder
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

DOOR FRAMES:

- » steel hybrid door frame p.149
- » adjustable metal door frame p.146
- » fixed metal door frame p. 144
- » fixed rebated door frame p. 132
- » adjustable door frame with T80 architrave, T63 p. 134

OPTIONS AVAILABLE WITH EXTRA CHARGE:

- » viewfinder included separately
- » door leaves "110" except for 0.7 mm laminates

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.



ENTER 0 ACOUSTIC



^{*} decor available while stocks last *** decor only in horizontal grain







GALLA 1 transparent



GALLA 1 decormat



GALLA 1 decormat brown



GALLA 1 decormat graphite



GALLA 2 sand blasted glass transparent strips



GALLA 3 sand blasted glass transparent strips



GALLA 10 decormat screen printing



GALLA 10 transparent glass screen printing



GALLA 11 decormat screen printing



GALLA 11 transparent glass screen printing



GALLA 12 decormat screen printing



GALLA 13 decormat screen printing

FITTINGS FOR GLASS DOORS

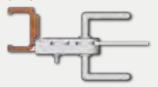
SELECTION OF LOCKS FOR GLASS DOORS

Depending on door leaf opening direction (left/right):

GEZE toilet locks are configured, for left door leaf - left locks are used for right door leaf - right door locks are used remaining door locks are universal use (they can be configured left or right).

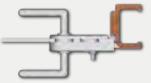
In toilet lock it is necessary to choose one of the following combinations which present assembly situation (difference is in door leaf opening direction and/or placement of toilet blockade):

fig. 1 right door leaf /blockade outside



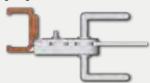
Geze toilet locks - select right toilet lock outside.
remaining locks - select left lock*

fig. 2 left door leaf/blockade outside



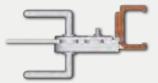
Geze toilet locks - select left toilet lock outside.
remaining locks - select left lock*

fig. 3 right door leaf/blockade inside



Geze toilet locks - select right toilet lock inside. remaining locks - select right lock*

fig. 4 left door leaf/blockade inside



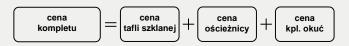
Geze toilet locks - select left toilet lock inside. remaining locks - select right lock*

* In toilet locks, except Geze and metalbud locks, definition "left", "right" refers to placement of toilet blockade: description "left lock" means that blockade is placed on exterior side of the door leaf, description "right lock" means that blockade is placed on interior side of the door leaf.

HARDWARE



above table)
** Toilet lock - selection of toilet lock see details above

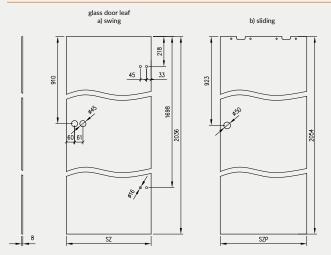


^{**} It is necessary to purchase cylinder insert 21/26 separately (see details in the



TECHNICAL INFORMATIONS

DOOR LEAF DIMENSIONS AND PLACEMENT OF HARDWARE



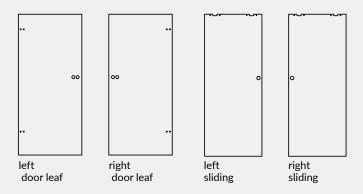
The leaf is a glass pane, made of safe, uniform tempered glass, 8 mm thickness, with holes for mounting:

- » hinges and lock in swing doors leaf
- » round door handle and hardware adapted for sliding system door leaf

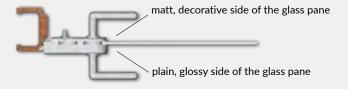
APPLICATION

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

OPENING DIRECTION OF GLASS DOOR LEAF



There are two different sides of glass pane in Galla door leaves (does not refer to transparent Galla1).



DOOR LEAF WIDTH

Symbol of the door dimension	SZ	SZP
"60"	617	630
"70"	717	730
"80"	817	830
"90"	917	930

SZ - width of glass swing door leaf

SZP - width of glass sliding door leaf

DOOR LEAF HEIGHT

2036 mm - height of glass swing door leaf 2054 mm - height of glass sliding door leaf

NOTE: . There is no possibility to shorten glass door leaf.

CLEARANCE BETWEEN DOOR LEAF AND FLOOR

Standard clearance between door leaf unit and ready floor is 8 mm.

NOTES REFERED TO HINGE

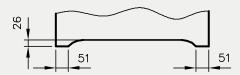
DOOR FRAMES applied to glass doors should be equipped with two pivot .ø 15 mm.

FULFILMENT OF VENTILATION REQUIREMENTS FOR GLASS DOORS

	doors with ventilation undercut				
symbol dim. DOORS	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]			
"90"	0,027	2			
"80"	0,024	5,5			
"70"	0,021	10*			
"60"	0,017	16*			

* - door leaf "60" and "70" doesnt meet ventilation requirements.

Ventilation undercut (only active door leaf)



In order to meet ventilation requirement - total ventilation surface 0,022 m2, there must be used ventilation undercut in active glass door leaf with "80" - "90" width and standard clearance between door leaf and floor (8mm).

FIXED DOOR FRAMES

CONSTRUCTION

Fixed door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL, finish veneer or painted.

Door frames has fixed width of 100 mm.

ΔΡΡΙΙΟΔΤΙΟΝ

Fixed door frame can be used in the following types of doors:

- » ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch plate)
- » SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- » glass doors ("OPC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip)
- » other remaining rebated door leaf (using 2 or 3 ø 13,5 mm hinges, in all frame construction door and panel door collections having size "90" and wider; door frames should be equipped with 3 hinges)

Masking architraves are used in fixed door frames and SOFT door frames, whereas for natura fixed SOFT door frames angular architrave are used.

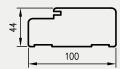
THE SET CONTAINS

Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

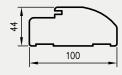


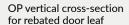


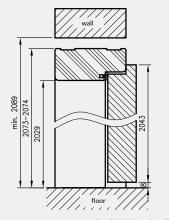
OP profile



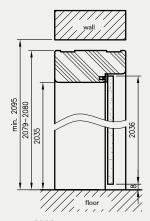
OP SOFT profile





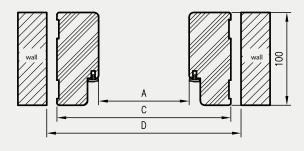


OP vertical cross-section for glass doors



required height of wall passage 2089 mm (2095 mm for glass doors)

OP Horizontal cross section



for single-leaf doors

	Α	С	D		
"60"	600	688	712		
"70"	700	788	812		
"80"	800	888	912		
"90"	900	988	1012		
"90E"	904	992	1016		
"100"	1000	1088	1112		
"110"	1100	1188	1212		

 * door frames for glass doors, width "60" - "90" D - required width of wall opening

for rebated door leaf double-leaf doors

	Α	С	D
"100d"	1035	1123	1147
"110d"	1135	1223	1247
"120"	1235	1323	1347
"130"	1335	1423	1447
"140"	1435	1523	1547
"150"	1535	1623	1647
"160"	1635	1723	1747
"170"	1735	1823	1847
"180"	1835	1923	1947
"190"	1935	2023	2047
"200"	2035	2123	2147

CONSTRUCTION

Fixed non-rebated door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL or painted. Door frames has fixed width of 100 mm.

APPLICATION

Fixed non-rebated door frame can be applied to all DRE collections which are available in non-rebated option.

SET CONTAINS

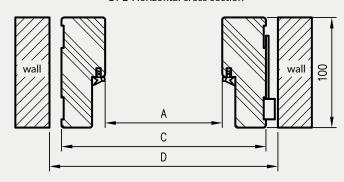
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

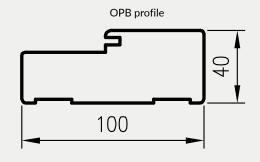


OPB vertical cross-section

2082 2082 2042 8 gloor

OPB Horizontal cross section





required height of the wall opening 2097 mm

D - required width of wall opening

for single-leaf doors

_					
	Α	С	D		
"60"	627	707	730		
"70"	727	807	830		
"80"	827	907	930		
"90"	927	1007	1030		
"100"	1027	1107	1130		

for double-leaf doors

	Α	С	D
"120"	1274	1354	1380
"130"	1374	1454	1480
"140"	1474	1554	1580
"150"	1574	1654	1680
"160"	1674	1754	1780
"170"	1774	1854	1880
"180"	1874	1954	1980

Prices include 2 hinges with assembly plates.

Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is extra charge

» Extra charge for the third Estetic 80 hinge

ADJUSTABLE DOOR FRAMES

WITH ANGULAR ARCHITRAVE T80 OR T63

CONSTRUCTION

The adjustable door frame with T80 or T63 architrave is equipped with architraves with small rounding radii of the transverse profile. It is made of high-quality wood-based board. Display side is covered entirely with a wood-like decorative DRE-Cell Decor foil, 3D foil, 0.15 - 0.2mm CPL laminate or painted**. Its design allows it to be used for 60 - 320 mm walls. Joining at 90° is available with T80 architrave in white matt, black matt 2, white painted acrylic UV, white pine, sand oak, Polish 3D oak.

**NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.





APPLICATION

Adjustable door frame can be applied for:

- » interior door leaves rebated and for glass door leaves (ORC)
- » entrance doors ENTER (includes 3 hinges ø 13, 5 mm, additional latch plate extra charge $\,$ net)

SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

Door frames are packed in cardboard boxes.

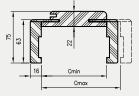
Door frames used as a set with frame construction doors and door frames with size "90" and wider, should be equipped with three hinges. Door frames for glass door "ORC" are equipped with two hinges \emptyset 15 mm, special latch plate and rubber seal strip.

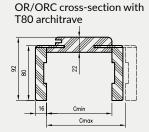
for double-leaf doors

	Α	С	D	E**	E*
100d	1035	1079	1115	1219	1185
110d	1135	1179	1215	1319	1285
120	1235	1279	1315	1419	1385
130	1335	1379	1415	1519	1485
140	1435	1479	1515	1619	1585
150	1535	1579	1615	1719	1685
160	1635	1679	1715	1819	1785
170	1735	1779	1815	1919	1885
180	1835	1879	1915	2019	1985
190	1935	1979	2015	2119	2085
200	2035	2079	2115	2219	2185

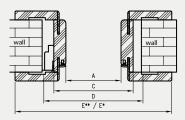
- * dimension reffer to door frame with T63 architrave
- ** dimension reffer to door frame with T80 architrave

OR/ORC cross-section with T63 architrave



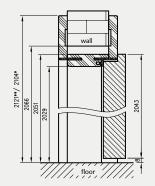


OR/ORC horizontal cross-section

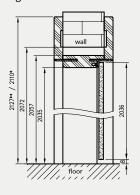


D - required width of wall opening

vertical cross-section of rebated door leaf with OR



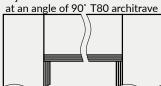
vertical cross-section of glass doors with ORC



for single-leaf doors

	Α	С	D	E**	E*
60	602	646	680	786	752
70	702	746	780	886	852
80	802	846	880	986	952
90	902	946	980	1086	1052
100	1002	1046	1080	1186	1152
110	1102	1146	1180	1286	1252

Adjustable door frame connection



Joining at an angle of 90° available in white matt, black matt 2, white painted acrylic UV, white pine, sand oak, Polish 3D oak.

Price of adjustable door frame for double leaf door: $\pm 30\%$ The door frame for wall thickness 060-075 has got a shallower milling on the movable architrave side during assembly it is necessary to shorten the tongue of the architrave. Extra charge for 90 ° joining in white matt, black matt 2, white UV acrylic varnish, white pine, sand oak, Polish 3D oak

required wall passage height 2066 mm (2072 mm for glass doors)

ADJUSTABLE DOOR FRAMES WITH VARIABLE HEIGHTS AND ANGULAR ARCHITRAVE T80

By the fact of the interest expressed by our clients in doors of custom sizes, we have introduced to our offer collections of MODERN, PLUS and STANDARD 10 door leaf model with adjustable door frame equipped with angular architrave T80 in 3 additional heights.

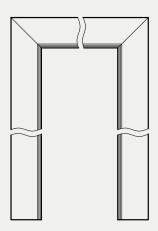
APPLICATION

Adjustable door frame with variable heights with T80 architrave can be used for rebated door leaf STANDARD 10, MODERN and PLUS collections with three additional leaf height options: 1983mm, 2110mm and 2240mm.

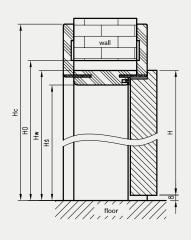
SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All rebated door frames in 3 additional height options should be equipped with 3 hinges.



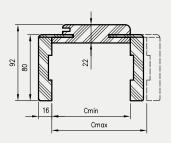
OR vertical cross-section



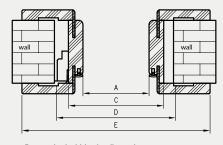
Н	HŚ	hw	H0	HC
1983	1969	1991	2006	2061
2110	2096	2118	2133	2188
2240	2226	2248	2263	2318



OR cross-section with T80 architrave



OR horizontal cross-section



- D required width of wall opening
- H door leaf height H0 required the wall passage height

for single-leaf doors

	Α	С	D	Е
60	602	646	680	786
70	702	746	780	886
80	802	846	880	986
90	902	946	980	1086
100	1002	1046	1080	1186

for double-leaf doors

ioi double-leai doors						
	Α	С	D	E		
120	1235	1279	1315	1419		
130	1335	1379	1415	1519		
140	1435	1479	1515	1619		
150	1535	1579	1615	1719		
160	1635	1679	1715	1819		
170	1735	1779	1815	1919		
180	1835	1879	1915	2019		
190	1935	1979	2015	2119		
200	2035	2079	2115	2219		

N-REBATED ADJUSTABLE DOOR FRAMES

NON-REBATED WITH T80 OR T63 ARCHITRAVE

CONSTRUCTION

Non-rebated adjustable door frame is made of high-quality wood-based board. Display side is entirely covered with a wood-like decorative DRE-Cell Decor foil, 3D foil, CPL laminate or painted**. Its construction is adapted to the 40 mm door leaf and allows it to be used with 75 - 320 mm walls. There is possibility of 90° joining with T80 architraves in white matt, black matt 2, white painted acrylic UV, white pine, sand oak, Polish 3D oak, white lacquered, black lacquered, decors from the LUX and WOOD collections.

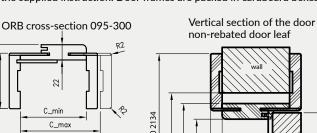
**NOTE: To ensure the highest quality of painted and lacquered door frames, before varnishing or painting process they are coated with special material which constitues solid base.

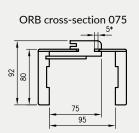
APPLICATION

Adjustable non-rebated door frame with Estetic 80 hinges applies to all DRE collections in the non-rebated opening version with Estetic 80 hinges. Adjustable non-rebated door frame with plate hinges applies to the Sigma collection in black matt 2, lam_white and bleached craft oak laminates.

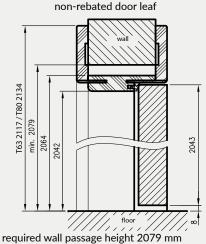
92 8

Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.





C_max



for double-leaf doors

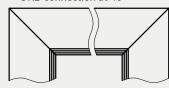
for double-lear doors							
	Α	С	D	E1	E2		
120	1274	1318	1350	1424	1458		
130	1374	1418	1450	1524	1558		
140	1474	1518	1550	1624	1658		
150	1574	1618	1650	1724	1758		
160	1674	1718	1750	1824	1858		
170	1774	1818	1850	1924	1958		
180	1874	1918	1950	2024	2058		

for single-leaf doors

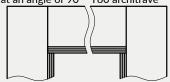
	Α	С	D	E1	E2	
60	627	671	700	777	811	
70	727	771	800	877	911	
80	827	871	900	977	1011	
90	927	971	1000	1077	1111	
100	1027	1071	1100	1177	1211	



ORB connection at 45

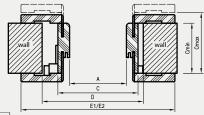


Adjustable non-rebated door frame connection at an angle of 90° T80 architrave



** connection at 90^{degree}is available in white matt, black matt 2, white acrylic UV varnish, white pine, sand oak, Polish oak 3D, white varnish, black varnish and LUX and WOOD

ORB horizontal cross-section



D - required width of wall opening

E1 - dimension for T63 architrave

E2 - dimension for T80 architrave

*075-095 door frame has a different cross section, for 75-89 mm wall thickness, it is necessary to shorten the tongue of the adjustable architrave.

Prices include 2 hinges with assembly plates.

- The price of the double leaf door frame: +50% (extra charge for the third Estetic 80 hinge)
- Extra charge for the third Estetic 80 hinge
- » Double leaf door frame price: +50% (extra charge for third plate hinge
- » Extra charge for the third plate hinge
- » Extra charge for connection of main beams at 90 degree available in white matt, black matt 2, white UV varnish, white pine, sand oak, Polish oak 3D, white varnish, black varnish and LUX and WOOD collections decors

NON-REBATED ADJUSTABLE DOOR FRAMES

NON-REBATED WITH VARIABLE HEIGHTS

By the fact of interest expressed by our clients in non-rebated doors of custom sizes, we have introduced to our offer collections MODERN, PLUS and STANDARD 10 door leaf model with non-rebated adjustable door frame in 3 additional heights. Construction of the door frame is the same as in the non-rebated adjustable door frame (they vary only in height).

APPLICATION

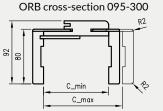
Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10, MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

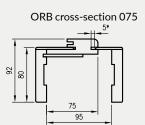
SET CONTAINS

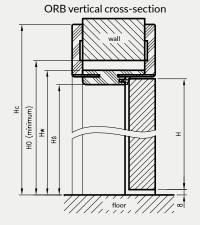
Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All door frames in 3 additional height options can be equipped with 2 or 3 hinges.







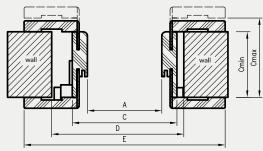


*NOTE: 075-095 door frame has a different cross-section, for a 75-89 mm wall thickness, it will be necessary to shorten the tongue of the adjustable masking architrave.

ΗŚ Н hw Н0 HC 1983 1982 2004 2019 2074 2110 2109 2131 2146 2201 2240 2239 2261 2276 2331

H0 - required the wall passage height

ORB horizontal cross-section



for single-leaf doors

Α	_ C	D	E
627	671	700	811
727	771	800	911
827	871	900	1011
927	971	1000	1111
1027	1071	1100	1211
	627 727 827 927	627 671 727 771 827 871 927 971	627 671 700 727 771 800 827 871 900 927 971 1000

for double-leaf doors

)

Tor double rear doors						
	Α	С	D	E		
120	1274	1318	1350	1458		
130	1374	1418	1450	1558		
140	1474	1518	1550	1658		
150	1574	1618	1650	1758		
160	1674	1718	1750	1858		
170	1774	1818	1850	1958		
180	1874	1918	1950	2058		

D - required width of wall opening

Prices include 2 hinges with assembly plates. Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is extra charge » Extra charge for the third Estetic 80 hinge

NON-REBATED ADJUSTABLE DOOR FRAMES FOR DOOR LEAVES WITH INVERTED REBATE

CONSTRUCTION

Adjustable door frame with inverted rebate is made of a high-quality wood-based MDF board. On its visual side it is painted with highest quality acryclic UV varnish. To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows for use on walls ranging between 90-290 mm.

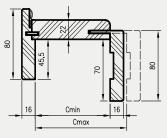
Door frame can be applied to door leaves with inverted rebate, from collection: Uni, Binito, Fargo.

THE SET CONTAINS

Main beam (horizontal and two vertical elements), architrave T80 (horizontal and two vertical elements), door seal, set of two Estetic 1821 hinges, magnetic lock latch, door frame assembling set with the manual. Door frames are packed in cardboard packaging.

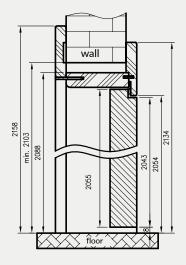


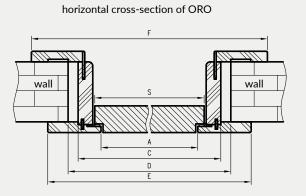




left door leaf right door leaf

vertical cross-section of ORO







Estetic 1821 hinge

Required height of the wall opening = 2103 mm

D - required width of wall opening

	Α	С	D	E	F	S
60	625	694	724	785	834	644
70	725	794	824	885	934	744
80	825	894	924	985	1034	844
90	925	994	1024	1085	1134	944
100	1025	1094	1124	1185	1234	1044

Decor

white	ecru	latte	ashen

white acrylic UV varnish - RAL 9003

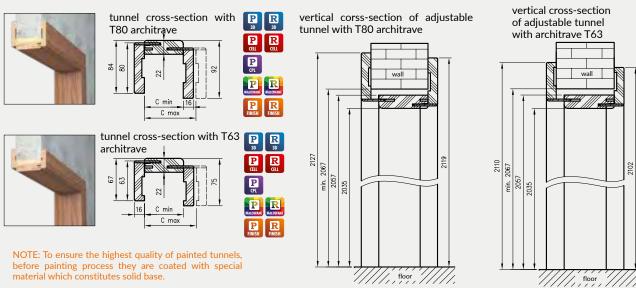
ecru - RAL 9001

latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

Adjustable tunnel is a decorative cover of wall passage. It can be used as a seperate solution or as an integral part of the sliding wallmounted system NT.

The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

- there is no possibility to mount any hinges
- there is no latch strike plate
- there is no channel for a gasket different heights and spans of the front and rear architraves (values E and F in tables)

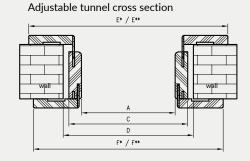


before painting process they are coated with special material which constitutes solid base.

Double adjustable tunnel

symbol	120	130	140	150	160	170	180	190	200
Α	1200	1300	1400	1500	1600	1700	1800	1900	2000
С	1244	1344	1444	1544	1644	1744	1844	1944	2044
D	1264	1364	1464	1564	1664	1764	1864	1964	2064
E*	1350	1450	1550	1650	1750	1850	1950	2050	2150
E**	1384	1484	1584	1684	1784	1884	1984	2084	2184
F*	1334	1434	1534	1634	1734	1834	1934	2034	2134
F**	1368	1468	1568	1668	1768	1868	1968	2068	2168

required height of wall opening 2067 mm



Single adjustable tunnel

symbol	60	70	80	90	100
Α	602	702	802	902	1002
С	646	746	846	946	1046
D	664	764	864	964	1064
E*	752	852	952	1052	1152
E**	786	886	986	1086	1186
F*	736	836	936	1036	1136
F**	770	870	970	1070	1170

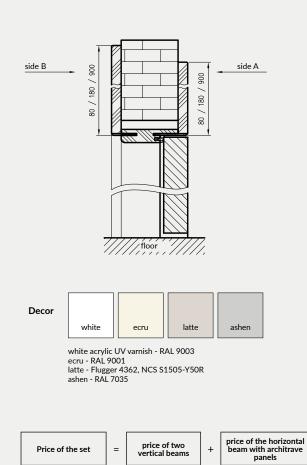
D - required width of wall opening *refers to Adjustable Tunnel with T63 *refers to Adjustable Tunnel with T80 architrave

OPTIONS AVAILABLE WITH EXTRA CHARGE

Tunnel for double leaf door: +30%



UNI 10 - white



CONSTRUCTION

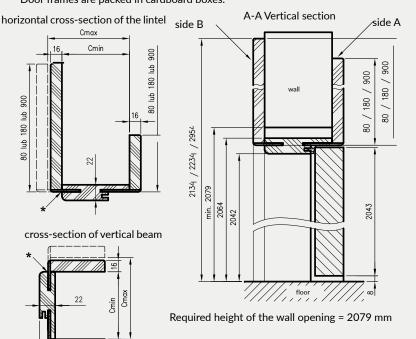
Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a foil and in next step is painted. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-320. On horizontal beam there are made special architrave panels in three optional dimensions: 80 mm, 180 mm or 900 mm.

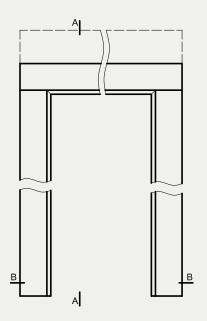
APPLICATION

Adjustable non-rebated door frame with architrave panels can be used with all DRE non-rebated painted collections.

SET CONTAINS

Main beam with wide architrave (80 mm) with small rounding angles of the cross-section profile (R2), horizontal beam with architrave panels in 3 optional dimensions, door gasket, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

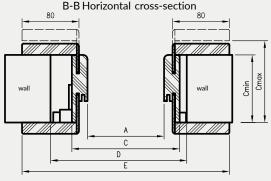




*NOTE: 075-095 door frame has a different cross-section, shallow milling for architrave, for a 75-89 mm wall thickness, it will be necessary to shorten the tongue of the adjustable masking architrave.

** - third hinge, option at extra charge

80



D - required width of wall opening

for si	ngle-le	af d	oors
C.	D		F

	Α	С	D	E
60	627	671	700	811
70	727	771	800	911
80	827	871	900	1011
90	927	971	1000	1111
100	1027	1071	1100	1211

EXTENSION PANELS

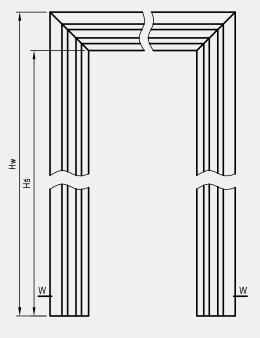
APPLICATION

Extension panel it is a component of decorative cover of wall passage but also it can be used as extention to install door frames in walls, which are thicker than 320mm. Panel is an extention of middle parts of adjustable door frames and adjustable tunnels. It might be used together with architraves from previous orders of door frames and adjustable tunnels with connection of main beams at 45 degree.

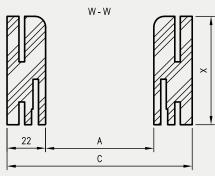
Extention panels with variable heights are available only in Cell and CPL group.

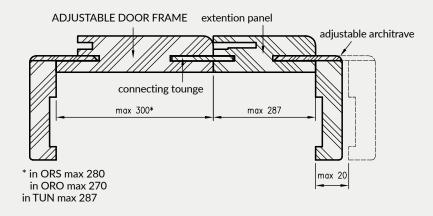
SET CONTAINS

- » two vertical beams
- » horizontal beam
- » three connecting tongues
- » accessories used to connect main beams









options of the width of panels cross-section

X 062 082 107 127 147 167 187 207 227 247	267	287
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EXTENSION PANELS

Dimensions of extension panels OR - adjustable door frames for rebated doors

	height options for single-leaf doors								for double-leaf doors														
	PL	198x	211x	224X			"60"	"70"	"80"	"90"	"100"	"110"	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
HŚ	2029	1969	2096	2226		Α	602	702	802	902	1002	1102	1035	1135	1235	1335	1435	1535	1635	1735	1835	1935	2035
hw	2051	1991	2118	2248		С	646	746	846	946	1046	1146	1079	1179	1279	1379	1479	1579	1679	1779	1879	1979	2079

Dimensions of the ORB extension panels connected at 45 degree - non-rebated adjustable door frames for non-rebated doors connected at 45 degree

	height options					for single-leaf doors					for double-leaf doors						
	PL	198x	211x	224X		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"
HŚ	2042	1982	2109	2239	Α	627	727	827	927	1027	1274	1374	1474	1574	1674	1774	1874
hw	2064	2004	2131	2261	С	671	771	871	971	1071	1318	1418	1518	1618	1718	1818	1918

Dimensions of TUN extension panels - adjustable tunnels

					for sir	ngle-leaf	doors		for double-leaf doors								
	PL	Ì		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
HŚ	2035	Ì	Α	602	702	802	902	1002	1200	1300	1400	1500	1600	1700	1800	1900	2000
hw	2057	Ì	С	646	746	846	946	1046	1244	1344	1444	1544	1644	1744	1844	1944	2044

Dimensions of the ORC extension panels

HŚ hw

- adjustable door frames for glass doors

PL		"60"	"70"	"80"	"90"
2035	Α	600	700	800	900
2057	С	644	744	844	944

Dimensions of the ORS extension panels

- adjustable door frames for folding doors

	PL		"80"	"90"	"100"
НŚ	2029	Α	806	906	1006
hw	2051	С	850	950	1050

Dimensions of ORO extension panels

- adjustable door frames for door leaves with inverted rebate

	PL		"60"	"70"	"80"	"90"	"100"
HŚ	2066	Α	650	750	850	950	1050
hw	2088	С	694	794	894	994	1094

STEEL FIXED DOOR FRAMES

CONSTRUCTION

metal door frames are made of steel low carbon sheet with 1,5 mm thickness, secured with lacquered, organic protective surface. Door frame consist of two vertical elements: latch plate beam and beam with the hinges (in door frame for double leaf door there are two vertical elements with the hinges) and lintel. Those elements are permanently welded together. Vertical beams with hinges are equipped with sockets for the hinges, while beams for latch plates are equipped with cuts for locks tongue and cuts for dead bolt of dedicated door leaf lock (set includes gasket). Door frame profile, its dimentions, equipment and available colours depends on selected options - type of the door leaf.

APPLICATION / TYPES OF OSS DOOR FRAMES (FIXED STEEL DOOR FRAMES)

OSS STAND OSS For rebated interior doors OSSB_STAND OSS for non-rebated interior doors

OSS_GLASS OSS for interior glass doors

OSS_ENTER OSS for the Enter door, Enter Akustik, Revos OSS SOLID OSS for solid doors

OSS_SOLID_RC2 OSS for Solid RC2 door leaf OSS_ATHOS OSS for Athos door leaf OSS_FORCA OSS for Forca or Forca B door leaf OSS OLIMP EI30 OSS for Olimp EI-30 door leaf

All frames are designed to be mounted on the finished floor.

STANDARD OPTIONS IN OSS

- » sockets for 2, 3, 4 or 6 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSSB

- » sockets for 2 or 4 hinges
- » magnetic lock latch

STANDARD OPTIONS IN OSS GLASS

- » sockets for 2 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSS ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSS SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSS ATHOS, FORCA, FORCA B

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSS OLIMP EI30

- » socket for latch plate of main lock
- » sockets for 3 or 6 triple hinges (6 for double-leaf frames)

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:



RAL 9003 RAL 7047





white semigloss

RAL 9003

light gray semi-gloss **RAL 7047**

DARK GRAY semi-gloss





black matt **RAL 9005**

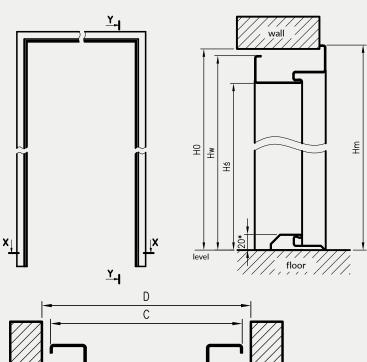








STEEL FIXED DOOR FRAMES

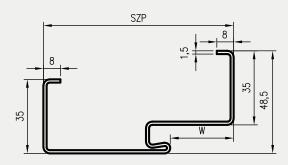


wall		A E	wall
D - wi	dth of the asse	embly hole	

OSS width dimensions				STAND	glass doors	ENTER	SOLID	SOLID RC2	ATHOS	OLIMP EI30	FORCA	
symbol width.	Α	С	D	Е	OSS	OSS	OSS	OSS	OSS	OSS,	OSS	OSS
"60"	600	670	687	697	•	•						
"70"	700	770	787	797	•	•	•					
"80"	800	870	887	897	•	•	•	•	•	•	•	•
"90"	900	970	987	997	•	•	•	•	•	•	•	•
"90E"	904	974	991	1001	•		•	•	•			
"90E"	915	985	1002	1012						•	•	•
"100"	1000	1070	1087	1097	•		•	•	•	•	•	•
"110"	1100	1170	1187	1197	•		•			•	•	

^{**** -} investment dimension "90E" different for technical and remaining doors

Door frame prices



type of the door frame	НО	HŚ	hw	hm	W	SZP
OSSB STAND	2084	2040,5	2075,5	2089	46	106
OSS STAND						90
OSS ENTER	0074	0007.5*	2062,5	2076		
OSS SOLID	20/1	2027,5*			30	
OSS SOLID RC2						
OSS glass doors	2077	2033,5	2068,5	2082	30	90
OSS ATHOS	2072	2020 5*	20/45	2070		
OSS FORCA	20/3	2029,5*	2004,5	2078	38	117
OSS OLIMP EI30	2070	2025,5	2060,5	2074		
HO - height of the wall opening						

OSS OLIMP EI30 for double leaf doors

symbol width.	Α	С	D	E
"160"	1637	1707	1724	1734
"170"	1737	1807	1824	1834
"180"	1837	1907	1924	1934
"190"	1937	2007	2024	2034
"200"	2037	2107	2124	2134
"210"	2137	2207	2224	2234
"220"	2237	2307	2324	2334

OSS STAND dimensions for double leaf doors

symbol width.	Α	С	D	Е
"100d"	1032	1102	1119	1129
"110 _D "	1132	1202	1219	1129
"120"	1232	1302	1319	1329
"130"	1332	1402	1419	1429
"140"	1432	1502	1519	1529
"150"	1532	1602	1619	1629
"160"	1632	1702	1719	1729
"170"	1732	1802	1819	1829
"180"	1832	1902	1919	1929
"190"	1932	2002	2019	2029
"200"	2032	2102	2119	2129

OSSB STAND for single leaf door

symbol width.	Α	С	D	Е
"60"	624	694	711	721
"70"	724	794	811	821
"80"	824	894	911	921
"90"	924	994	1011	1021
"100"	1024	1094	1111	1121

OSSB STAND for double leaf doors

symbol width.	Α	С	D	E
"120"	1271	1341	1358	1368
"130"	1371	1441	1458	1468
"140"	1471	1541	1558	1568
"150"	1571	1641	1658	1668
"160"	1671	1741	1758	1768
"170"	1771	1841	1858	1868
"180"	1871	1941	1958	1968

 $[\]ensuremath{\mathsf{H}}\xspace{\mathrm{s}}$ - height of the door frame passage

 $^{^{\}ast}$ - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

ADJUSTABLE METAL DOOR FRAME

The essence of the adjustable door frame is that its construction allows to instal door frame, without additional finishing work. Angular architrave allows for additional adjustment in the range + 30mm.

APPLICATION / TYPES OF OSR (ADJUSTABLE STEEL DOOR FRAMES)

OSR_STAND OSR For rebated interior doors
OSRB_STAND OSR for non-rebated interior doors
OSR_GLASS OSR For interior glass doors

OSR_ENTER OSR for the door leaf Enter, Enter Akustik, Revos

OSR_SOLID OSS for solid doors
OSR_SOLID_RC2 OSR for Solid RC2
OSR_ATHOS OSR for Athos door leaf

OSR_FORCA OSR for Forca or Forca B door leaf
OSR_OLIMP OSS for Olimp EI-30 door leaf

All frames are designed to be mounted on the finished floor.

The door frames can be used for walls 95-305 mm thick or 103-313 mm thick in the case of OSR FORCA, OSR ATHOS and OSR OLIMP. For a selected wall thickness, the appropriate option of the frame should be selected, the range of which Cmin - Cmax will include the thickness of the finished wall



CONSTRUCTION

metal door frames are made of steel low carbon sheet with 1,5 mm thickness, powder painted. Door frame consist of two vertical elements: latch plate beam and beam with the hinges (in door frame for double leaf door there are two vertical elements with the hinges) and lintel. Those elements are permanently welded together. Vertical beams with hinges are equipped with sockets for the hinges, while beams for latch plates are equipped with cuts for locks tongue and cuts for dead bolt of dedicated door leaf lock (set includes gasket). External and internal side of the door frame is secured with lacquered, organic protective surface. Door frame profile, its dimentions, equipment and available colours depends on selected options - type of the door leaf.

STANDARD OPTIONS IN OSR STAND

- » sockets for 2, 3, 4 or 6 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSRB STAND

- » sockets for 2 or 4 hinges
- » magnetic lock latch

STANDARD OPTIONS IN OSR GLASS DOORS

- » sockets for 2 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSR ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSR SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR ATHOS, FORCA, FORCA B

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSR OLIMP EI30

- » sockets for 3 threefold hinges
- » socket for latch plate of main lock

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:



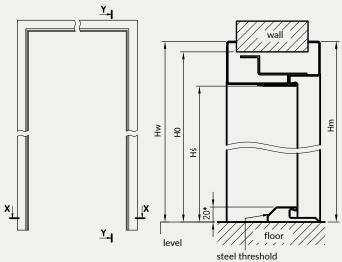
*** beige colour is available only in semi-gloss

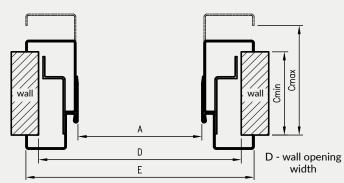
Black semi-gloss

black matt

ADJUSTABLE METAL DOOR FRAME

Adjustable steel rebated door frames - dimensions





 * - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

OSR_STAND SR_GLASS DOORS OSR_SOLID OSR_SOLID_RC2 OSR_SOLID_RC2 OSR_ATHOS FOR OLIMP EI-30 DOOR LEAF OSR_FORCA

OSR STAND dimensions for double leaf doors

for double leaf doors							
symbol width.	Α	D	Е				
"100d"	1032	1122	1151				
"110 _D "	1132	1222	1251				
"120"	1232	1322	1351				
"130"	1332	1422	1451				
"140"	1432	1522	1551				
"150"	1532	1622	1651				
"160"	1632	1722	1751				
"170"	1732	1822	1851				
"180"	1832	1922	1951				
"190"	1932	2022	2051				
"200"	2032	2122	2151				

OSR door frame profile with the T57 architrave

1-	Cmax	
	13 Cmin	16
	1	↓ [1 1 1]
57	83	/ 91** 4 66 59,5
	-	

** 91 for OSS ATHOS, OSR FORCA, OSR FORCA B and OSR OLIMP EI 30

			S			О		ш.				
symbol width.	Α	D	Ε		OS					OSS		
"60"	600	690	719	•	•							
"70"	700	790	819	•	•	•						
"80"	800	890	919	•	•	•	•	•	•	•	•	
"90"	900	990	1019	•	•	•	•	•	•	•	•	
"90E"	904	994	1023	•		•	•	•				
"90E"	915	1005	1034						•	•	•	
"100"	1000	1090	1119	•		•	•	•	•	•	•	
"110"	1100	1190	1219	•		•			•	•		

**** - investment dimension "90E" different for technical and remaining doors

type of the door frame	НО	HŚ	hw	hm	W
OSR_STAND					
OSR_ENTER		0007.5*	0000	0007	
OSR_SOLID	20/3	2027,5*	2088	2087	30
OSR_SOLID_RC2					
OSR_GLASS DOORS	2079	2033,5	2094	2093	30
OSR_ATHOS	2072	2027.5*	2088	2087	
OSR_FORCA	20/3	2027,5	2000	2007	38
OSR OLIMP EI30	2073	2027,5	2088	2087	

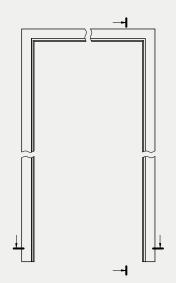
H0 - height of the wall opening

Hś - height of the door frame passage

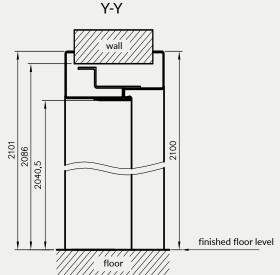
* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

ADJUSTABLE METAL DOOR FRAMES

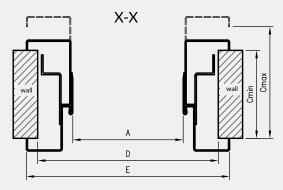
Adjustable steel non-rebated door frames - dimensions



Vertical section of the OSRB

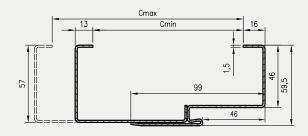


OSRB horizontal cross-section



D - width of the assembly hole

adjustable steel non-rebated door frame profile



Dimensions for single leaf doors

symbol width.	Α	D	E
"60"	624	714	743
"70"	724	814	843
"80"	824	914	943
"90"	924	1014	1043
"100"	1024	1114	1143

Dimensions for double leaf doors

symbol width.	Α	D	Е
"120"	1271	1361	1390
"130"	1371	1461	1490
"140"	1471	1561	1590
"150"	1571	1661	1690
"160"	1671	1761	1790
"170"	1771	1861	1890
"180"	1871	1961	1990

HYBRID STEEL DOOR FRAMES

the finished floor

CONSTRUCTION:

Hybrid steel door frame - it is an innovative solution in our sale offer, which combines solidity of metal construction with additional functionality it allows to finish wall passage by using door frame elements made of MDF, coated with CPL laminate. Hybrid metal door frame is a combination of metal door frame with fixed width, MDF panel available in 11 optional variants of width and masking architrave. This solution allows to finish walls with thickness ranging between 137-337 mm (145 - 345 for technical door leaves), and additional possible adjustment up to 20 mm.

Door frame profile dimensions and equipment depend on selected option - door leaf model.

APPLICATION / TYPES OF OSH DOOR FRAMES (HYBRID STEEL DOOR FRAMES)

OSH STAND OSH for rebated interior door leaf OSHB_STAND OSH for non-rebated interior doors OSH_GLASS OSH For interior glass doors

OSH_ENTER OSH for the door Enter, Enter Akustik, Revos

OSH SOLID OSH for Solid doors OSH_SOLID_RC2 OSH for Solid RC2 OSH_ATHOS OSH for the Athos door leaf

OSH_FORCA OSH for Forca or Forca B door leaf OSH_OLIMP OSH for Olimp EI-30 door leaf

STANDARD OPTIONS IN OSH STAND

- » sockets for 2 or 3 hinges
- » socket for latch plate of main lock

In the door frame for double leaf doors - sockets for 4 or 6 hinges

STANDARD OPTIONS IN OSHB STAND

- » sockets for 2 or 4 hinges
- » magnetic lock latch

STANDARD OPTIONS IN OSH GLASS

- » sockets for 2 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSH ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSH SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSH SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSH ATHOS, FORCA

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSH OLIMP EI30

- » socket for latch plate of main lock
- » sockets for 3 triple hinges

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semigloss / plain). There are available colours:













DARK GRAY semi-gloss **RAL 7024**



black matt

RAL 9005





RAL 1001

Black semi-gloss

RAL 9005

Adjustable panel with a masking architrave coated with CPL laminate from the list below:

*** beige colour is available only in semigloss

































All frames are designed to be mounted on

HYBRID STEEL DOOR FRAMES

Hybrid steel rebated door frames - dimensions 욷 분 오 ¥

type of the door frame.	НО	HŚ	hm	НС			
OSH_STAND							
hybrid steel door							
frame for ENTER							
OSH_SOLID	2083	2027,5*	2092,5	2124			
hybrid steel door							
frame for SOLID							
RC2							
hybrid steel door							
frame for glass	2089	2033,5	2098,5	2130			
doors							
OSH_ATHOS							
hybrid steel door	2085	2029,5*	2094,5	2126			
frame for FORCA							
OSH_OLIMP	2081	2025,5	2090	2122			
HO - height of the wall opening							

- H0 height of the wall opening
- Hś height of the door frame passage
- * with the use of a steel threshold the actual height of the door frame passage will be reduced by 20mm from the floor

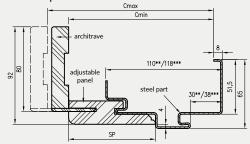
X-X	• F		Din wid	
			symb //// widt	o h.
			"60"	
			"70	
			"80"	"
			"90"	"
wall			wall "90E	:"
		ا م	"90E	-"
		_ _	"100)"
	Α	₽ ⊢	"110)"
		<u> </u>	**** - inve	st
	D		1	
-	E	-	D - width of the assembly hole	,

Dimensions of the door frame

Dimens	ions of	the doc	or frame		OSH_STAND	OSH glass doors	OSH ENTER	OSH_SOLID	OSH SOLID RC2	OSH_ATHOS	OSH FORCA	OSH Olimp EI-30
symbol width.	Α	D	Е	F								
"60"	600	710	730	792	•	•						
"70"	700	810	830	892	•	•	•					
"80"	800	910	930	992	•	•	•	•	•	•	•	•
"90"	900	1010	1030	1092	•	•	•	•	•	•	•	•
"90E"	904	1014	1034	1096	•		•	•	•			
"90E"	915	1025	1045	1107						•	•	•
"100"	1000	1110	1130	1192	•		•	•	•	•	•	•
"110"	1100	1210	1230	1292	•		•			•		•

**** - investment dimension "90E" different for technical and remaining doors

door frame profile



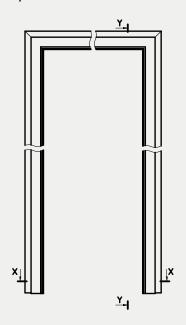
Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness

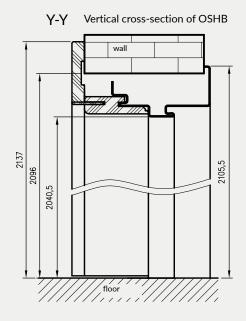
- *** dimensions for OSH ATHOS, OSH FORCA and OSH OLIMP EI 30
- ** dimensions for remaining OSH frames

OSH STAND dimensions for double leaf doors

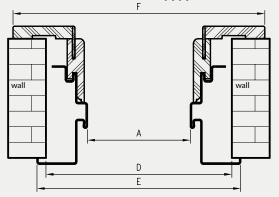
symbol width.	Α	D	Е	F
"100b"	1032	1142	1162	1224
"110 _D "	1132	1242	1262	1324
"120"	1232	1342	1362	1424
"130"	1332	1442	1462	1524
"140"	1432	1542	1562	1624
"150"	1532	1642	1662	1724
"160"	1632	1742	1762	1824
"170"	1732	1842	1862	1924
"180"	1832	1942	1962	2024
"190"	1932	2042	2062	2124
"200"	2032	2142	2162	2224

Steel Hybrid non-rebated door frames - dimensions



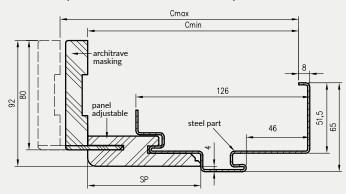


OSHB horizontal cross-section X-X



D - width of the assembly hole

hybrid steel non-rebated door frame profile



Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness

Dimensions for single leaf doors

symbol width.	Α	D	Е	F
"60"	624	734	754	816
"70"	724	834	854	916
"80"	824	934	954	1016
"90"	924	1034	1054	1116
"100"	1024	1134	1154	1216

Dimensions for double leaf doors

symbol width.	Α	D	Е	F
"120"	1271	1381	1401	1463
"130"	1371	1481	1501	1563
"140"	1471	1581	1601	1663
"150"	1571	1681	1701	1763
"160"	1671	1781	1801	1863
"170"	1771	1881	1901	1963
"180"	1871	1981	2001	2063

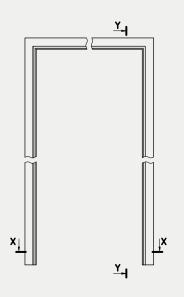
SMALL ANGULAR STEEL DOOR FRAMES

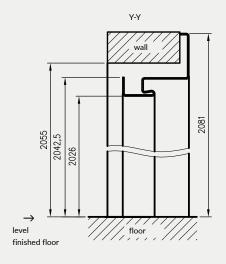
CONSTRUCTION:

The steel door frames are made of 1.2 mm thick low-carbon steel sheet, protected with a varnish, organic protective coating. The door frame consists of two stands: latch strike plate and hinge, and a lintel, permanently connected by welding. Hinged racks are equipped with hinge sockets (2-3 pcs.), while hook racks have cutouts for the tongue and latches of the dedicated door leaf lock (the set includes a covering gasket).

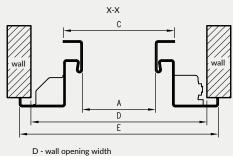
APPLICATION

Small Angular Steel Door Frame - door frame designed for rebated interior doors

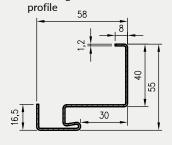








small angular steel door frame



Dimensions for single leaf doors

symbol width.	Α	С	D	Е
"60"	600	633	690	710
"70"	700	733	790	810
"80"	800	833	890	910
"90"	900	933	990	1010
"90E"	904	937	994	1014
"100"	1000	1033	1090	1110

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:



















*** beige colour is available only in semi-gloss



MEDA door handle - shiny chrome inserts in DRE-Cell, 3D and CPL colours



QUBIK door handle - black with antibacterial coating *



CUBE SLIM door handle - brushed chrome



CUBE SLIM door handle - shiny brass



TOTAL door handle - brushed nickel matt



IBIZA door handle - black matt



CUBE door handle - glossy chrome



CUBE door handle - brushed nickel



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock*



simple key backplate



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock

^{* -} the handle and the toilet knobs are covered with an antibacterial coating



CUBE door handle - black matt



MONDO door handle - satin nickel



TREND door handle - satin nickel



LINEA door handle - shiny chrome



LINEA door handle - nickel satin



QUANTA Fit door handle - brushed brass



 $\label{eq:Bella} \textbf{BELLA SLIM door handle - glossy brass}$



ZORBA door handle - shiny chrome/satin



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key lock



backplate for simple key



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



QUIK Fit door handle - black



NOVA door handle - stainless steel



PROXIMA door handle - stainless steel



TOPAZ door handle - stainless steel



TOPAZ door handle - stainless steel, black matt



JOWISZ door handle- stainless steel



LUNA SLIM door handle - brushed chrome



LUNA SLIM door handle- shiny brass



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



back plate for simple key



backplate for cylinder lock



backplate for toilet lock



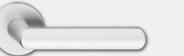
backplate for simple key



backplate for cylinder lock



backplate for toilet lock





backplate for

simple key

backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for cylinder lock



backplate for toilet lock



IBIZA door handle - graphite/chrome



IBIZA door handle - nickel satin



IBIZA door handle - shiny chrome



BETA door handle - nickel satin



EUROPA door handle - nickel satin



TOMA door handle - black



STARK Fit door handle - black



WARNA door handle - satin nickel



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



simple key backplate



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate for toilet lock

backplate for toilet lock

bathroom lock

backplate



WEGA door handle - black matt



ARCTUS door handle - satin nickel



ALVA LUX door handle - black matt



PEM LUX door handle - glossy chrome



AS LUX door handle - titanium



LEA LUX door handle - glossy chrome



FOKUS door handle - nickel satin velvet



NEW

TIPO door handle - black matt



backplate for simple key



backplate for simple key



cylinder lock



backplate for simple key

backplate for

simple key



backplate for

cylinder lock



backplate for cylinder lock









backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



Simple key backplate



backplate for cylinder lock



backplate for toilet lock





UNO handle - stainless steel



ROMANA handle - chrome/varnished nickel



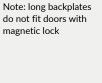
TIK-QR handle - anthracite



QUBIK handle - varnished nickel



LIBRA door handle - satin nickel



ZORBA door handle with long backplate long backplate - glossy chrome /



ZORBA door handle with long backplate - glossy chrome/satin (spacing 72 mm)



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key





backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



ZORBA door handle with long backplate for cylinder lock - shiny chrome/ satin (span 72 mm)



backplate for toilet lock



bathroom lock backplate



backplate for toilet lock



bathroom lock backplate



backplate for toilet lock



ZORBA door handle with long backplate long toilet backplate - glossy chrome / satin (spacing 72 mm)



door handle SZARK for the SOLID /

ENTER

SHARK door handle black and inox



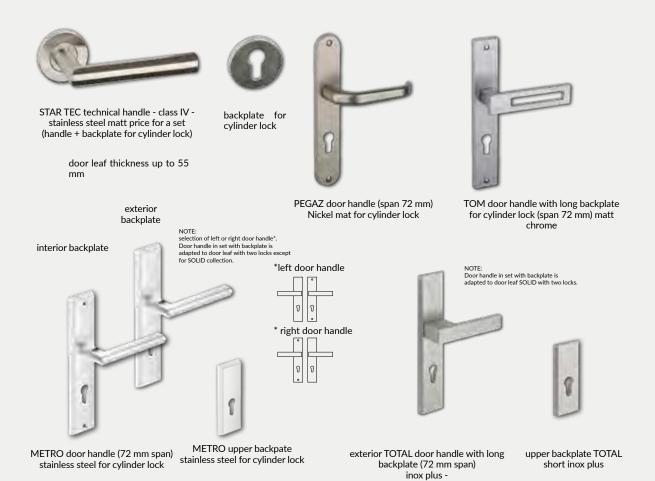
SHARK backplate black and inox



DIVA door handle and backplate for door leaves FORCA 10 and FORCA B 10 silver F1 door handle long backplate



ONTARIO door handle and backplate for SOLID RC2 model silver colour F1 door handle long backplate



Note: long backplates do not fit doors with magnetic lock





SELF CLOSER

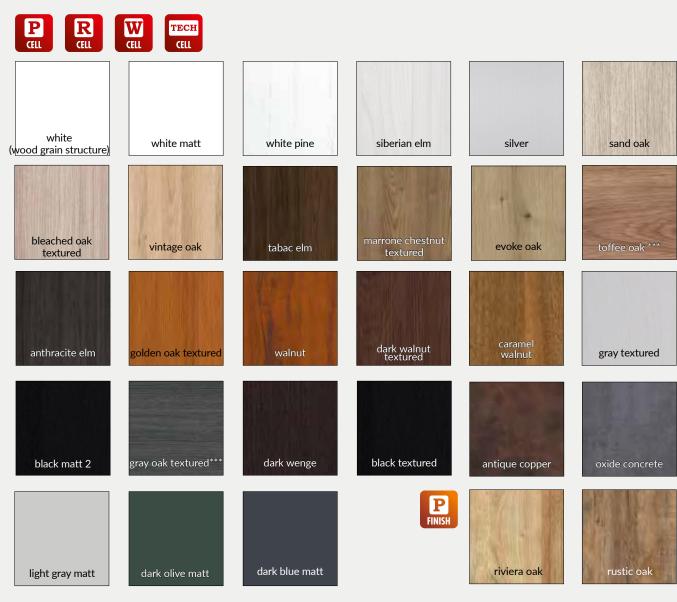


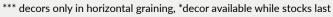
Price.....

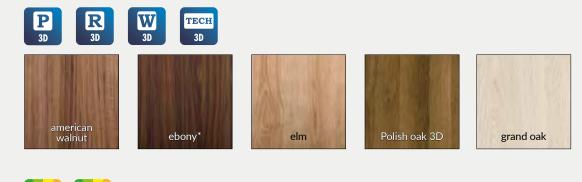
Price.....

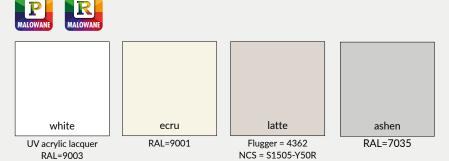
GEZE TS 2000 selfcloser Price....

DECORS











LUX collection decors





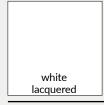




















Decors from CLARO and GRAFI collections,

WOOD collection decors





















gray halifax oak

CPL 0,2 mm thick CPL 0,7 mm thick



natural halifax oak

CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick

CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



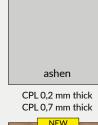
CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,7 mm thick



CPL 0,7 mm thick





CPL 0,7 mm thick





NEW bleached craft oak



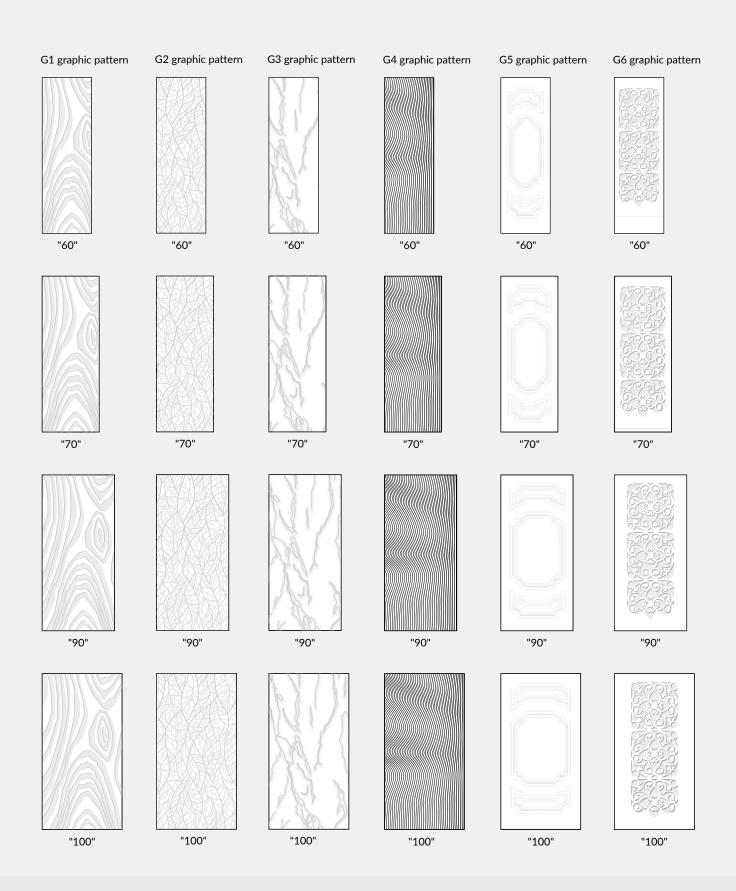
shirin walnut

W0118 CPL 0,15 mm thick CPL 0,7 mm thick

DRE-PRINT collection G



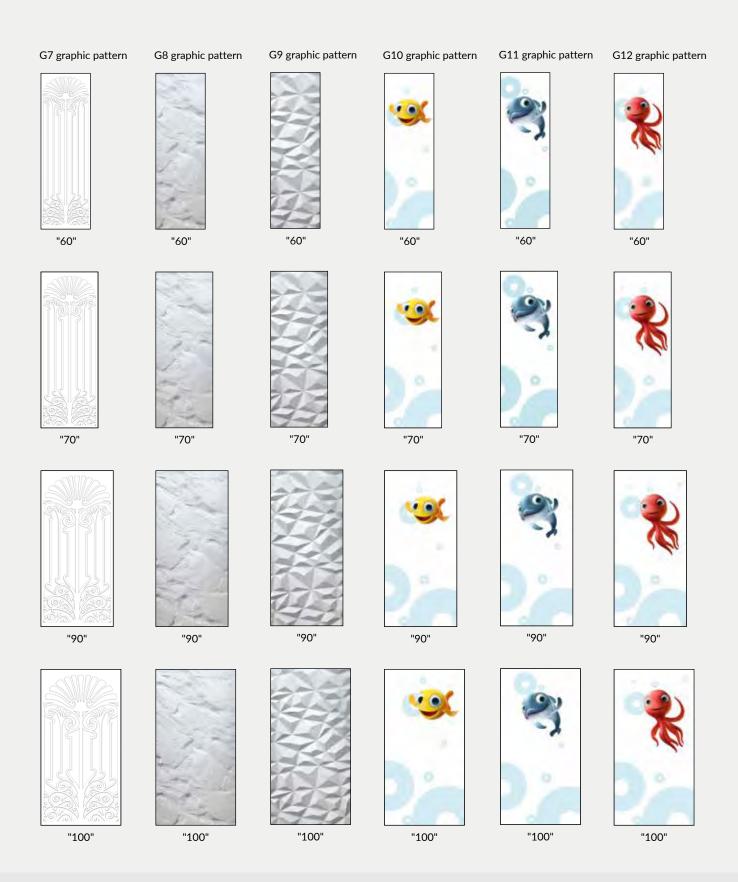
Scaling of the patterns in G1 - G6 graphics in the sleceted door leaves widths right opening



Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55



Scaling of the patterns in G7 - G12 graphics in the sleceted door leaves widths right opening

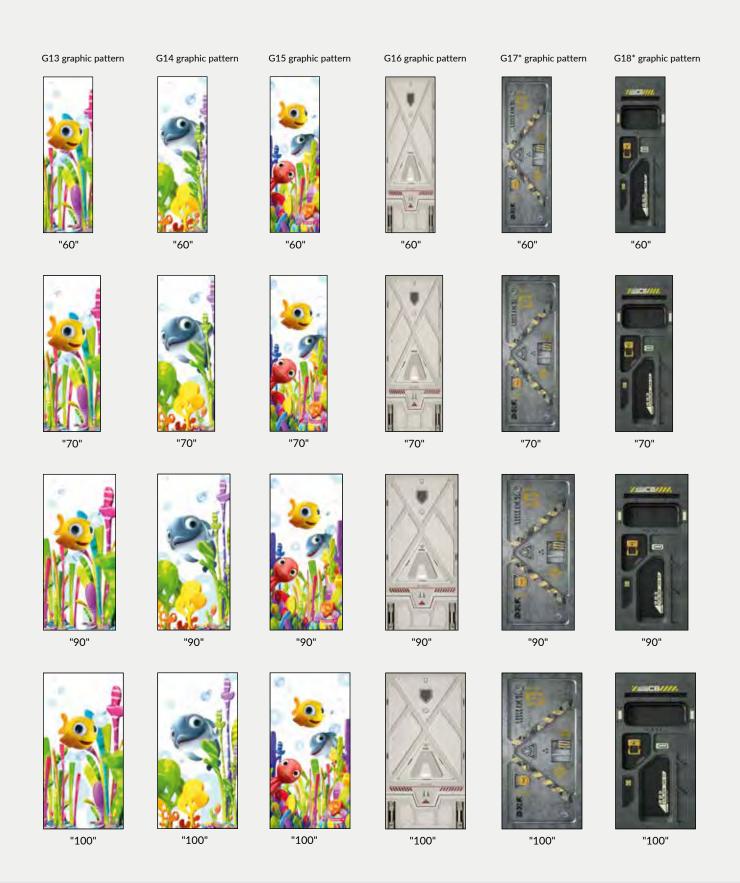


Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55

DRE-PRINT collection G



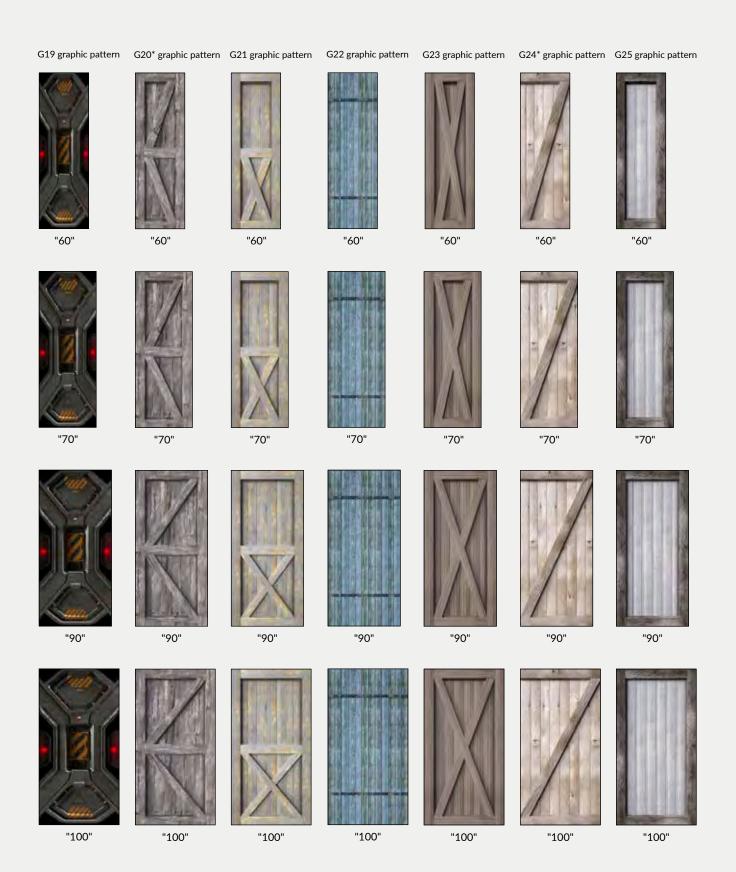
Scaling of the patterns in G13 - G18 graphics in the sleceted door leaves widths right opening



Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55 * pattern versions available for the right and left door leaf

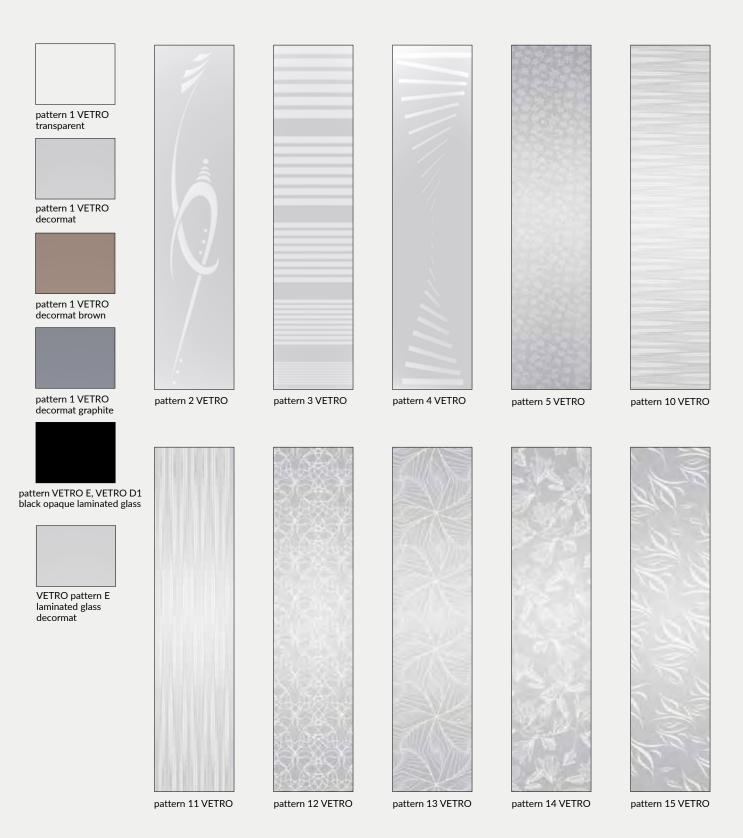


Scaling of the patterns in G19 - G25 graphics in the sleceted door leaves widths right opening



Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55 * pattern versions available for the right and left door leaf

GLASS PANE PATTERNS



GLASS PANE PATTERNS





white frost laminated VSG 22.1, plain on both sides



window blind



white bark



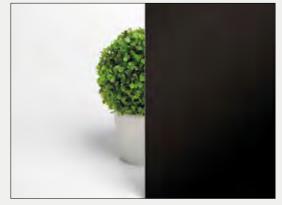
decormat graphite



decormat brown



chinchila



VSG black

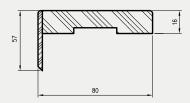
PRICES

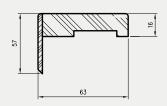
Prices and availability of glass panes are presented on pages with door leaves. The glass in the door leaves of our collections have obverse and reverse (except VSG 22.1 and VETRO E, VETRO D1).

ARCHITRAVES AND SKIRTING BOARDS

KT2 ARCHITRAVE

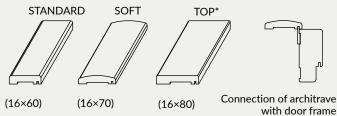
KT2 architrave 80 mm and 63 mm increases the adjustment range of the standard adjustable door frame by additional 15 mm. It must be ordered additionally as a separate accessory. The price of this architrave is available at Distributor.







ARCHITRAVES



application: fixed door frame, fixed door frame SOFT

Set contains (for one side of the door): one horizontal and two vertical components, pins and clips. Architrave are packed in a cardboard boxes.

QUARTER ROUNDS

Quarter round is used to cover the angular connection between the wall and the door frame. A single item constitutes a trade unit. prices of quarter rounds



quarter round . 16 × 16 × 2200 mm



quarter round SOFT 11 × 18 × 2200 mm

SKIRTING BOARDS

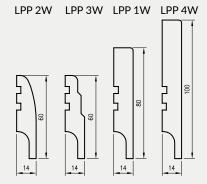












Lenght of LPP4W is 2,40 mb It is made of moisture resistant board.

VENTILATION GRILLE

There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray, black and ashen (except for frame construction doors, sliding doors, fire resistant doors and SOLID, ENTER) or aluminum ventilation grille

net price gross price

- » plastic ventilation grille
- » aluminum ventilation grille



aluminum ventilation grille

VENTILATION ACCESSORIES AND OTHER

VENTILATION SLEEVES FOR PANEL DOORS

There is possibility to purchase a set (5 pcs) of ventilation sleeves. DRE-Cell Decor, 3D foil, CPL laminate.



VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction doors, except for VETRO with plastic sleeves (3 sleeves for doors "60", 4 sleeves for doors "70", 5 sleeves for doors "80"-"100")



VENTILATION UNDERCUT

In all collections (except SOLID, SOLID RC2, ENTER, FIRE resistant door leaves, sliding doors, folding), ventilation undercut can be made upon request.



13.5 MM HINGE FOR REBATED DOORS

- » (set of lower and upper part)
- 13.5 mm diameter hinge in black.



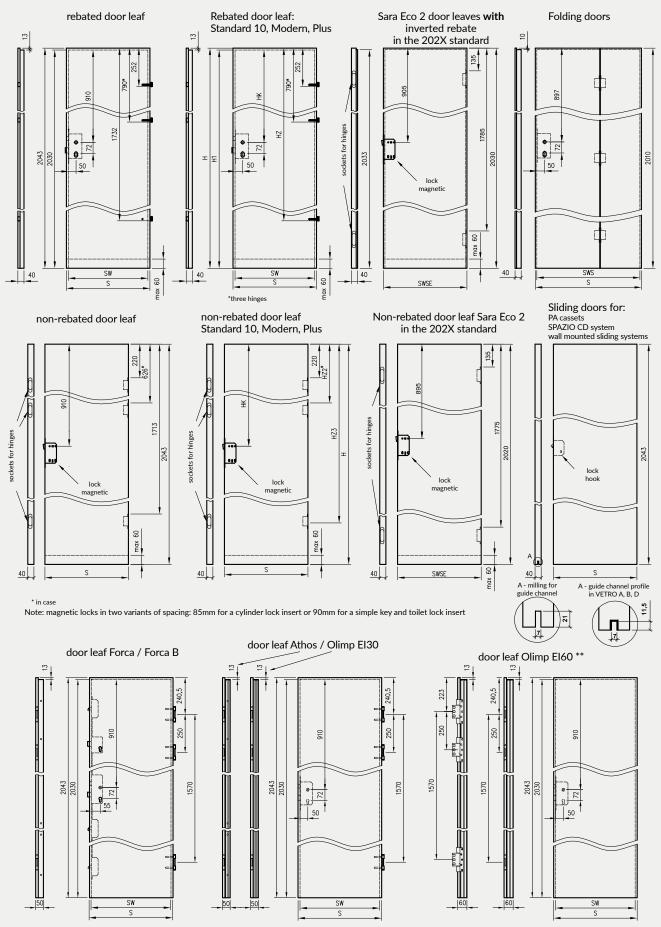
HINGE COVERS

» (set consist of 2 pcs. for 1 hinge) Plastic hinge covers are adjusted to hinges with diameter of 13.5 mm.





DOOR LEAF DIMENSION AND PLACEMENT OF HINGES



DOOR LEAF WIDTH

Symbol of the door dimension	S	SW	SWSE	SWS
"60"	644	618	620	-
"70"	744	718	720	-
"80"	844	818	820	824
"90"	944	918	920	924
"100"	1044	1018	1020	1024
"110*"	1144	1118	-	-

S - total door leaf width SW - width in the rebate (refers to rebated door leaf) SWSE - Sara Eco 2 leaf width SWS - width in the rebate of folding door leaf - width "110" is only available in door leaves Standard 10, Athos,

NOTE: Total width of "40" side panels is 444 mm.

ADDITIONAL LEAF WIDTHS

Symbol of the door dimension	S	SW
"90E" for OLIMP EI30, ATHOS, FORCA, FORCA B.	959	933
"90E" for OLIMP EI60	969	943
"90E" for STANDARD, ENTER, ENTER AKUSTIK, SOLID, SOLID RC2	948	922

The investment standard "90E" provides 900mm passage in the door frame with the door leaf opened at an angle of 90 degrees

Enter Acoustic and Olimp

DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

•					
Н	H1	НК	HZ	HZ2	HZ3
1983	1970	850	1672	606	1653
2043	2030	910	1732	626	1713
2110	2097	977	1799	647	1780
2240	2227	1107	1929	691	1910

H - total height of the door leaf

H1 - door leaf height in the rebate

HK - distance form the top rebate of door leaf to the axis of the handle HZ - distance from the upper edge of the door leaf to the mounting point

of the third hinge

DOOR LEAF HEIGHT

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)

2030 mm - height of the rebated door leaves in the rebate (2020 for Sara Eco 2 door leaves with the inverted rebate, 2000 for folded doors)

2055 mm - total height of the door leaves with inverted rebate

1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm - measured in the door leaf rebate)

SHORTENING OF DOOR LEAF

There is possibility to shorten the door leaf on your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, FORCA B, door leaf of all collections in the sliding version, passive doors, glass doors, folding doors and door leaves with dropping seal).

Note: The door leaf with recuperative undercutting - 15 mm, is adapted to shortening on your own, up to 45 mm maximum.

CLEARANCE BETWEEN DOOR LEAF AND FLOOR

tandard clearance between door leaf and finished floor is 8 mm high (15 mm in FOLDE door leaf, 5-6 mm in OLIMP door leaf).

NOTES REFERED TO HINGE

In rebated door leaf: frame construction doors, entrance (Enter, Enter Acoustic, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of ø 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges.

In SOLID RC2, FORCA, FORCA B, ATHOS and OLIMP El30 door leaf there are mounted 3 threefold hinges.

The OLIMP EI60 leaves, depending on the width, are equipped with 3 three-part hinges or 3 SIMONSWERK hinges VX 7939/160. Non-rebated door leaf come with pre-milled sockets for two or three hidden concealled hinges which are attached together with non-

Sara Eco 2 door leaves with inverted rebate and non-rebated doors have milled sockets for recessed hinges, which are packed together with

Folding doors come with 3 hidden recessed hinges which join two parts of door leaf.

Door leaves with inverted rebate have sockets for two concealled hinges, which are packed together with door frame.

Non-rebated door leaf

rebated door frame.



edge without rebate



lock magnetic



hinge recessed hinge

REBATED DOOR LEAF



straight edge with rebate



hinge screw-in



threefold hinge



threefold hinge



SIMONSWERK VX 7939/160 hinge

DOOR LEAF THICKNESS AND SELECTION OF CYLINDER INSERT

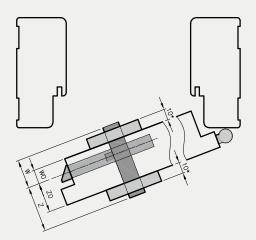
Door leaf type	Door leaf thickness	proportion in the door leaf (W0/Z0)	reccommended**	Refers to cylinder insert with door knob		
			dimension of the cylinder insert (W/Z)	Cylinder insert with a knob on the inside (W/Z)	Cylinder Insert with a door knob outside (W/Z)	
rebated door leaf	40	14 / 26	25 / 40 26 / 36 26 / 41 30 / 40	25G / 40 26G / 36 26G / 41 30G / 40	25 / 40G 26 / 36G 26 / 41G 30 / 40G	
Sara Eco 2 inverted rebate door leaves	40	24 / 16	35 / 30 36 / 26 36 / 31 40 / 30	35G / 30 36G / 26 36G / 31 40G / 30	35 / 30G 36 / 26G 36 / 31G 40 / 30G	
Non-rebated door leaf	40 50	20 / 20	31 / 31 30 / 30 35 / 35	31G / 31 30G / 30 35G / 35		
Non-rebated door leaf Sara Eco 2	40	16 / 24	30 / 35 26 / 36 31 / 36 30 / 40	30G / 35 26G / 36 31G / 36 30G / 40	30 / 35G 26 / 36G 31 / 36G 30 / 40G	
Door leaf with inverted rebate	40 50	27 / 13	40 / 25 41 / 26 30 / 40	40G / 25 41G / 26	40 / 25G 41 / 26G	
Folding doors	40	17/23	30/35 31/36 30/40	30G / 35 31G / 36 30G / 40	30 / 35G 31 / 36G 30 / 40G	
fire resistance Athos	50	21 / 29	31 / 41 35 / 40	31G / 41 35G / 40	31 / 41G 35 / 40G	
Olimp El30	50	18 / 32	30 / 45 31 / 46	30G / 45 31G / 46	30 / 45G 31 / 46G	
Olimp El60	60	28 / 32	40 / 45 41 / 46	40G / 45 41G / 46	40 / 45G 41 / 46G	
fire resistance FORCA	50	22 / 28	35 / 40			
SOLID RC2	40,6	14 / 26,6	26 / 40 26 / 41 30 / 40			

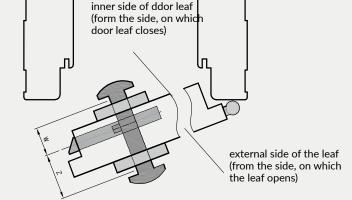
Cylinder inserts are reversible - that is 25/40 = 40/25, 26G/36 = 36/26G

^{**}reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesnt exceed 5 mm above backplate).

fig. selection of cylinder insert dimension

fig. selection of cylinder insert dimension with door knob





Dimension of cylinder insert is calculated using the following formula:

WO + backplate thickness + $2\div3mm$ / Z0 + backplate thickness + $2\div3mm$

where:

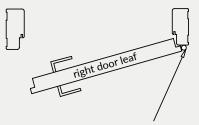
WO and ZO - values have been presented in the table above thickness of the backplate - measured (presented values in above table assume that backplate is 10mm thick)

Selection of backplate with door knob - if we want to mount a knob on:

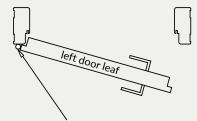
- the inner side of door leaf symbol of the door knob must be next to "W" dimension (see column 5 in the table) $\,$
- the external side of the leaf symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

SINGLE LEAF REBATED DOOR

We offer left, right and central door leaf



hinges are located on right side when viewing from hinges sight



hinges are located on left side when viewing from hinges sight

centra door leaf

without locks and hinges

DOUBLE LEAF REBATED DOOR

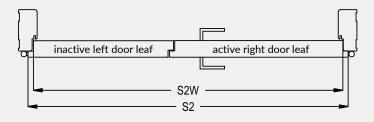
We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

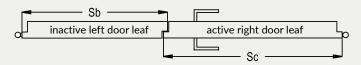
An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only straight edge.

Inactive door leaf comes with a "counter rebate" and additionally is equiped with a latch strike plate and a flush bolt as a standard fitting (A)



flush bolt (A)





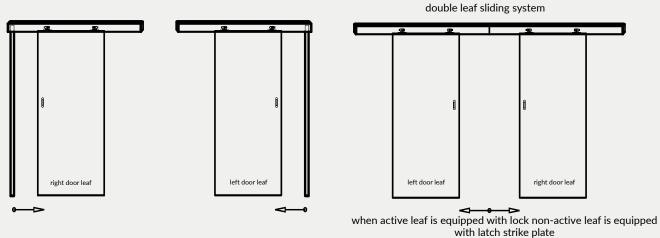
Only door frames produced by DRE fit double-leaf doors, that is the reason that we reccomend to our customers to buy doors as a complementary sets. Whole DRE set comprises of 2 door leaf and door frame.



Symbol	dimension in [mm]				
of door dimension	S2	S2W	combination* Sc+Sb		
"100d"	1078	1052	644+444		
"110d"	1178	1152	744+444		
"120"	1278	1252	844+444; 644+644		
"130"	1378	1352	944+444; 744+644; 644+744		
"140"	1478	1452	1044+444; 844+644; 744+744; 644+844		
"150"	1578	1552	944+644; 844+744; 744+844; 644+944		
"160"	1678	1652	1044+644; 944+744; 844+844;		
			744+944; 644+1044		
"170"	1778	1752	1044+744; 944+844; 844+944; 744+1044		
"180"	1878	1852	1044+844; 944+944; 844+1044		
"190"	1978	1952	1044+944; 944+1044		
"200"	2078	2052	1044+1044		
combination* possible combination of active (Sc) and inactive (Sb) leaf width					

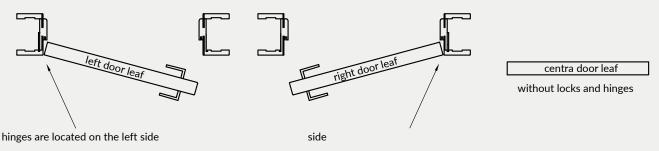
NON-REBATED DOOR LEAF - SLIDING VERSION

We offer left, right and central door leaf (door leaf without a lock and handle)



SINGLE LEAF DOOR NON-REBATED

We offer left, right and central door leaf

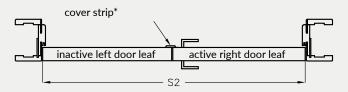


when viewing from the side of the room (door leaf unit is opened towards opening direction)

DOUBLE LEAF NON-REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

An active door leaf hos lock as a standard option. Inactive door leaf is equiped with a latch strike plate and a flush bolt as a standard fitting.



^{*} for double lef non-rebated doors there is possibility to purchase cover stripe width of cover stripe 30 mm



dimension in [mm]		
S 2	combination* Sc+Sb	
1291	644+644	
1391	744+644; 644+744	
1491	844+644; 744+744; 644+844	
1591	944+644; 844+744; 744+844; 644+944	
1691	1044+644; 944+744; 844+844;	
	744+944; 644+1044	
1791	1044+744; 944+844; 844+944; 744+1044	
1891	1044+844; 944+944; 844+1044	
	1291 1391 1491 1591 1691	

combination* - possible combination of active (Sc) and inactive (Sb) leaf width

CONSTRUCTION OF PANEL DOORS

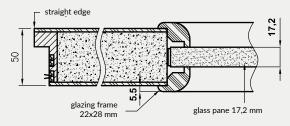
- » door leaf frame made of coniferous wood or MDF
- » Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
- » External 3mm HDF board or external HDF 4mm board (in Finea, Finea B, Enter, Enter Acouustic, Solid)
- » type of edge straight or without rebate

External boards of door leaf is finished with:

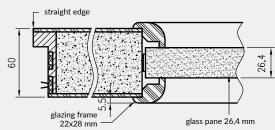
a) in DRE-Cell decor collection - decorative foil based on the polypropylene b) in 3D foil - 3D foil based on decorative paper

c) in CPL laminate - CPL laminate th. 0.15-0.2mm or 0.7 mm

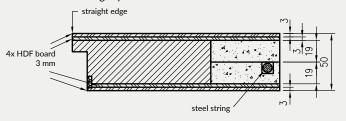
Fire resistant door leaf Olimp EI30



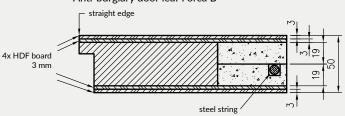
Fire resistant door leaf Olimp EI60



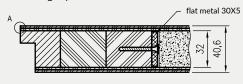
Anti-burglary door and fire-resistant door leaf Forca EI30

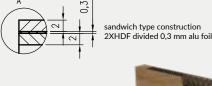


Anti-burglary door leaf Forca B

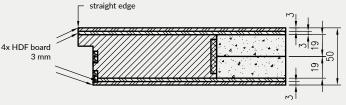


Anti-burglary door leaf SOLID RC2





Fire-resistant door leaf Forca EI30 straight edge





(A) stabilising insert "honeycomb"



(B) perforated chipboard

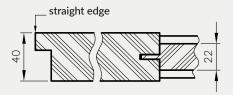
FRAME CONSTRUCTION DOORS (IS NOT REFFERED TO VETRO A,B,C,D,F)

Frame construction door leaf is entirely made of wood-based panels: vertical stiles made of wood-based panels - 40 mm external horizontal stiles made of wood-based panels - 35 mm horizontal rails (interior):

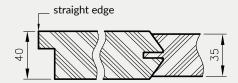
- wood-based panels - 22 mm in Auri, Piano, Even, Premium, Fosca, Verso, Reva, Solte, Trieste*, Ena*, Verano* door leaves (* In Ena 1-2, Trieste 1-2, 1-2 and Verano 1-2 collections, a rail and stile set by the large glass pane made of wood-based panels - 35 mm. In Ena 3-5, Verano 3-5, 3-5 and Triesta 3 models, two rails by the large glass panes made of wood-based panels - 35 mm.)

- wood-based panels - 35 mm in Nestor, Elsa, Scala, Berge, Estra door leaves.

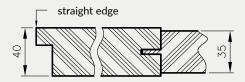
Horizontal cross-section of door leaf Auri, Verano, Piano, Premium, Fosca, Verso, Ena, Even, Trieste, Reva, Solte



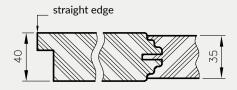
Horizontal cross-section of ELSA



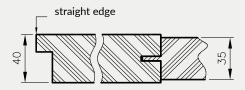
Horizontal cross-section of Ena, Verano and Trieste doors (cross-section at the height of the rail and stile set by the large glass pane)



Horizontal cross-section of Nestor



Horizontal cross section of the door leaf Scala, Berge



FILLINGS OF FRAME CONSTRUCTION DOOR LEAF:

Scala A; - 4 mm glass pane, flat 4 mm HDF board

Scala B - 4 mm glass pane, 19 mm MDF profiled board

Elsa A - 4 mm glass pane, flat 4 mm HDF board

Elsa B - 4 mm glass pane, 19 mm MDF profiled board

Premium 1-3 - 4 mm glass pane

Premium 4-7, 12 - 4 mm glass pane, 4 mm HDF marquetries made in door leaf colour Premium 8-11, 13 - 4 mm glass pane, 4 mm HDF marquetries coated with silver laminate

Piano 1-6 - 4 mm glass pane, 16 mm MDF profiled board

Piano 9-12 - 4 mm glass pane, 19 mm MDF profiled board

Fosca 1-3 - 4 mm glass pane, 4 mm HDF board coated with silver laminate

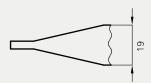
Fosca 4-6 - 4 mm HDF board coated with veneer in door leaf colour

Nestor, Berge - 4 mm glass, 19 mm profiled MDF panel

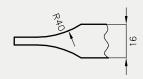
Ena, Trieste, Auri, Verano, Even, Reva, Solte, Verso - 4 mm glass pane

Estra - 4 mm glass, 16 mm flat MDF panel, undercuted

profile of 19 mm MDF board (Scala B, Piano 9-12, Elsa B, Nestor, Berge)



profile of 16 mm MDF (Piano 1, 2, 5, 6)



KICK PLATES

Kick plates so called "OKOPNIKI" it is finishing solution for selected panel door models with straight edge. We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are installed at the same time on the selected door leaf. Height of the panel is 300 mm. Door leaf with kick plates must be filled with perforated chipboard.



door leaf model with bottom panel



door leaf model with middle panel



door leaf model with bottom and middle panel

There is possibility to order door leaf with bottom panel and ventilation undercut.

NOTE: If you wish to place an order, please contact the Customer Service Department.

REMAINING TECHNICAL INFORMATIONS:

- 1. While maintaining standard dimensions of door leaf and door frame, clearance between "finished" floor and bottom edge of the door leaf is 8 mm. In order to reduce clearance, door frame should be appropriately shortened at the bottom (it doesnt reffer to FOLDE and OLIMP)
- 2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particularly necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

	door leaf			Door fra	mes	other p	roducts
	interior	entrance	fire-resistance	adjustable	fixed	Adjustable tunnel	Sliding system
M a x weight	50 kg*	50 kg*	105 kg*	40 kg	20 kg	40 kg	20 kg

^{*} max weight of single leaf door

- 3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.
- 4. Price of door leaf does not include door handles, backplates and cylinders insert (with the exception of SCALA A and B collections in rebated and non-rebated versions in DRE-Cell veneer and 3D veneer also excluding NESTOR and ELSA collections in rebated and non-rebated version in DRE-Cell veneer and 3D veneer, where handle and backplate come).
- 5. It is possible to purchase doors and door frames CENTRA (in this option there is no sockets for the lock and hinges option is not available for fire doors, ENTER/SOLID, ENTER ACOUSTIC, SOLID RC2, FORCA B, Sara Eco 2, FOLDE) at a price of a similar product equipped with hardware and pre-milled sockets. CENTRA door frames come with door seal. Set does not include hardware.

CROSS-SECTIONS OF ALUMINUM FRAMES

DRE profile for nonrebated outward opening doors



DRE profile for doors with inverted rebate opened inwards



Profile for nonrebated outward opening doors



Profile for doors with inverted rebate opened inwards



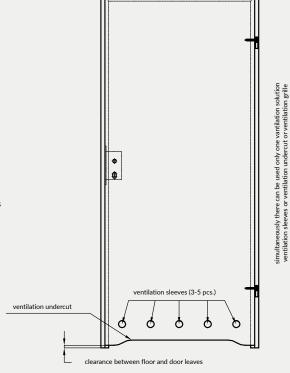
6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Ensuring ventilation surface for rebated doors**

Symbol of door leaf dimension	doors with	ventilation eves	doors with ventilation undercut		
	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	
"100"	0,011	19*	0,033	0	
"90"	0,010	21*	0,029	1	
"80"	0,009	24*	0,025	4	
"70"	0,008	28*	0,021	14*	
"60"	0,007	33*	0,018	35*	

Ensuring ventilation surface for Sara Eco 2 doors and all non-rebated doors

Elisuring ventuation surface for Sara Eco 2 doors and all non-repated do					
Symbol of door leaf dimension	doors with		doors with ventilation undercut		
	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	
"100"	0,0112	19*	0,033	0	
"90"	0,0104	21*	0,029	1	
"80"	0,0096	23*	0,025	4	
"70"	0,0082	27*	0,021	12*	
"60"	0,0074	32*	0,018	31*	



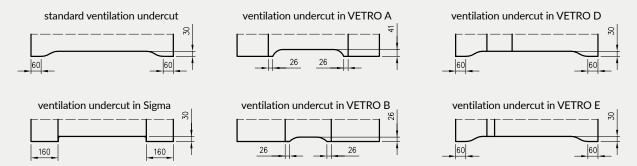
The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2.

The standard clearance for door leaf is 8mm high.

- * it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible see**)
- ** Exceptions that are not included in the table (door leaf that can not be shortened):
- collection Vetro A , D and E the use of ventilation undercut in the door with a width of "80" "100" and a standard ground clearance of the door (8 mm) will fulfill ventilation requirements.
- Vetro B collection does not meet the ventilation requirements.
- sliding door leaf due to design of the sliding system (distance from the wall/tunnel about 12 mm), door leaf meet ventilation requirement without need for additional options.

there is no possibility to shorten double leaf doors and folding doors FOLDE.

VENTILATION UNDERCUT





GALLA 1 decormat - glass door sliding system

- panel doors , DRE Cell veneer
- Frame construction doors, DRE Cell veneer
- entrance doors, DRE Cell veneer
- technical doors, DRE Cell veneer
- panel doors, 3D veneer
- Frame construction doors , 3D veneer
- entrance doors, 3D veneer
- technical doors, 3D veneer
- panel doors, Finish foil
- panel doors, painted
- frame construction doors, painted
- laminated frame construction doors

- panel doors, laminate CPL
- entrance doors, laminate CPL
- technical doors, laminate CPL
- glass doors
- PROFI panel construction doors
- e panel doors Sara Eco 2
- smoke-proof technical doors
- fire resistant technical doors
- anti-burglary doors
- panel construction doors, lacquered
- panel construction doors, synchronous laminate
- R frame construction doors, synchronous laminate

Producer provides 24 months of warranty for door leaves and door frames.

pictures and visualisations used in the catalog prestent door leaf in the width of 80 cm (it doeasnt reffer to side panels). In the case of other door leaf widths, the proportions of the placement of the design of the collection, glazing, frames, millings, graphics will change. More technical informations and informations refered to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipement, extended warranty conditions and product specifi cation. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

Technical approvals:

National Technical Assessment ITB-KOT-2019/0860 issue 1 (sliding system)

National Technical Assessment ITB-KOT-2018/0633 release 2 (FORCA, ATHOS fire doors)

National Technical Assessment ITB-KOT-2022/2051, edition 1 (glass door)

National Technical Assessment ITB-KOT-2021/1945 edition 1 (folding and sliding glass doors)

National Technical Assessment ITB-KOT-2017/0011 edition 2 (ENTER / SOLID / SOLID RC2)

National Technical Assessment ITB-KOT-2018/0407 issue 1 (OLIMP)

PN-EN 14351-2: 2018-E12 (interior doors)

National Technical Assessment ITB-KOT-2019/1132 edition 1 (SARA door leaf)

National Technical Assessment ITB-KOT-2019/0805 edition 1 (steel door frames)

